

## 1967-1981 Camaro Rear Pro Touring Spoiler Installation Instructions

## Installation Instructions

Before installing your Addictive Flow product(s), read through the entire installation procedure and check to make sure all items are present. Contact Customer Service from 9:00 AM to 5:00 PM weekdays, for any questions regarding fit or instructions that are unclear to you.

## SAFETY REQUIREMENTS

# STOP! READ IMPORTANT SAFETY CAUTIONS AND WARNINGS BEFORE PROCEEDING. IMPORTANT SAFETY NOTICE.

Appropriate disassembly, assembly methods and procedures are essential to ensure the personal safety of the individual performing the kit installation. Improper installation due to the failure to correctly follow these instructions could cause personal injury or death. Read each step of the installation manual carefully before starting the actual installation.

- 1. Always wear safety glasses for eye protection.
- 2. Place ignition switch in the OFF position or disconnect battery.
- 3. Always apply the parking brake when working on a vehicle.
- 4. Block/Chock the front and rear tire surface to prevent unexpected vehicle movement.

5. If working without a lift, always consult vehicle manual for correct lifting specifications.

6. Operate the engine only in well-ventilated areas to avoid exposure to carbon monoxide.

7. Keeps hands and any other objects away from the radiator fan blades.

8. Do not wear loose clothing or jewelry that can get caught in rotating parts or scratch surface finishes.

9. Allow the engine, cooling system, brakes and exhaust to cool before working on a vehicle. 10. WORK SAFELY!

## Packing List for Installation of Spoiler

- (1) Rear Spoiler
- (4) Mounting Screws
- (1ft) Neoprene Strip
- (2) Spoiler Edge Protectors

Please be sure to check that all the items are present before installation. If anything is missing, contact customer service

U.S. & Canada: (866) 358-2277 International: (203)-235-1200 Monday - Thursday: 9:00 AM - 6:00 PM (ET) Friday: 9:00 AM - 3:00 PM (ET) Saturday: 9:00 AM - 1:00 PM (ET)



## 1. Mock-up

Since these cars were originally built by hand on an assembly line, no two cars are identical. Because of this, we do not predrill holes in our rear spoilers as there is a potential for it not lining up correctly on your vehicle.

a. Remove your existing spoiler from your Rear Deck Lid. Taking your new Addictive Flow Rear Spoiler, align and secure (w/masking tape) on the car to your liking. Please note the spoiler is designed to align to the contour of the deck lid (this is approximately ½" from the rear edge of the deck lid to the spoiler). The spoiler fitment should look and feel correct if positioned correctly.





[Incorrect Fitment]

b. Once your spoiler is temporally secured with masking tape and fitment is to your liking, mark the spoiler from the underside of the deck lid using only the 4 rear holes in the deck lid. These markings will be your guide to properly drill holes in your Addictive Flow rear spoiler.

We strongly encourage having 2 people for the installation process to ensure the best possible fitment.

If your car doesn't have a preexisting spoiler, we recommend purchasing a spoiler template to drill holes in your deck lid for installation. Use AF-TEM-PLATE-679R for 1967-69 Camaros and AF-TEMPLATE-70R for 1970-81 Camaros. These will only cover the 4 rear holes needed for our spoilers versus the "factory correct" 8 holes.

#### 2. Prepping the Spoiler

Now that you have your holes marked, you're ready to drill. Before drilling, ensure you are satisfied with the fit from the mock-up stage as once the spoiler is drilled, it is no longer returnable.

Please note, you will see what looks like pre-drilled holes on the underside of the spoiler. These are a byproduct of the manufacturing process and should not be used.



[Correct Fitment]





We strongly recommend using a smaller drill bit than the screw size as the included screws are thread-cutting and do not require a large hole. LESS IS MORE!

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### 3. Installation

Now that your holes are drilled, you're ready to begin the installation.

a)Using the provided two-way neoprene strip, cut eight 1" sections. These will provide a waterproof seal and aid in securing your rear spoiler to your car.

b)Apply four of the 1" sections to the underside of your spoiler covering the holes you just drilled. We recommend cutting away material so you can see the holes you drilled through the 1" strips. This will make later steps much easier and ensure accurate fitment based on your mock-up.



If your car doesn't have a preexisting spoiler, we recommend purchasing a spoiler template to drill holes in your deck lid for installation. Use AF-TEMPLATE-679R for 1967-69 Camaros and AF-TEMPLATE-70R for 1970-81 Camaros, you can apply all eight 1" strips to the underside of the spoiler as you won't have the four front holes to waterproof. We recommend spacing equally across the width of the spoiler roughly 1" from the front edge of the spoiler.

c)Apply the four remaining 1" strips to the four front holes on your deck lid. This will waterproof these holes and secure the front of the spoiler in place.



We found that using these adhesive strips alone for the four front holes secures your spoiler and prevents accidentally drilling through the top of the spoiler due to their low-profile design.

d)Optional – Also included in this kit are 2 edge protectors for the underside of the spoiler. We recommend using these to reduce the risk of damaging the car's quarter panel when opening and closing your trunk.

e)Do one final mock-up to ensure you are happy with the fitment, this is your last chance to make any adjustments as once the adhesive strips are applied, they are difficult to remove.

f)Remove the backing from the adhesive strips and put your spoiler in place applying equal pressure across the spoiler to secure the adhesive strips to the car.

g)Finally, take the four included thread-cutting screws and install them into the spoiler to finalize your installation. Do not over-tighten these screws as it could damage the spoiler.

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