

# 1968-74 Nova Pro Touring Spoiler Installation Instructions

#### **Installation Instructions**

Before installing your Addictive Flow product(s), read through the entire installation procedure and check to make sure all items are present. Contact Customer Service 9:00 AM to 5:00 PM weekdays, for any questions regarding fit or instructions that are unclear to you.

#### **SAFETY REQUIREMENTS**

STOP! READ IMPORTANT SAFETY CAUTIONS AND WARNINGS BEFORE PROCEEDING. IMPORTANT SAFETY NOTICE.

Appropriate disassembly, assembly methods and procedures are essential to ensure the personal safety of the individual performing the kit installation. Improper installation due to the failure to correctly follow these instructions could cause personal injury or death. Read each step of the installation manual carefully before starting the actual installation.

- 1. Always wear safety glasses for eye protection.
- 2. Place ignition switch in the OFF position or disconnect battery.
- 3. Always apply the parking brake when working on a vehicle.
- 4. Block/Chock the front and rear tire surface to prevent unexpected vehicle movement.
- 5. If working without a lift, always consult vehicle manual for correct lifting specifications.
- 6. Operate the engine only in well-ventilated areas to avoid exposure to carbon monoxide.
- 7. Keeps hands and any other objects away from the radiator fan blades.
- 8. Do not wear loose clothing or jewelry that can get caught in rotating parts or scratch surface finishes.
- 9. Allow the engine, cooling system, brakes and exhaust to cool before working on a vehicle. 10. WORK SAFELY!

### **Packing List for Installation of Spoiler**

- (1) L-Bracket
- (1) #14 Screw
- (2) #8 Fold Over Nut
- (2) Self Tapping Screws
- (1) 2293 Clip

Please be sure to check that all the items are present before installation. If anything is missing contact customer service

Important Notice: In some instances, your spoiler may arrive and look warped or twisted. This is because we have designed our spoilers to be forgiving, that way if you accidentally hit a curb or hit a steep incline the spoiler will give as opposed to shattering or damaging the car. If your spoiler seems a bit off simply let it rest overnight and it will regain its correct form. In rare instances you may have to slightly heat the material with a heat gun. However in most cases; the spoiler will take its correct form when mounted to the car. If you have any questions, please call customer service.

U.S. & Canada: (866) 358-2277 International: (203)-235-1200

Monday - Thursday: 9:00 AM - 6:00 PM (ET) Friday: 9:00 AM - 3:00 PM (ET) Saturday: 9:00 AM - 1:00 PM (ET)

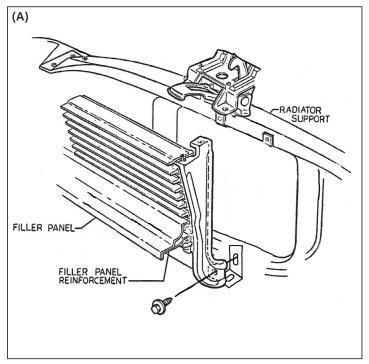


#### 1. Mock-up

Since these cars were originally built by hand on an assembly line, no two cars are identical. Because of this we do not predrill holes in our spoilers as there is a potential for it not lining up correctly on your vehicle.

### PLEASE NOTE THAT YOU WILL HAVE TO DRILL INTO THE SUBFRAME FOR INSTALLATION!

- a. To begin you must first attach the included L bracket so you can get a correct center point on your spoiler. Attach the included L Bracket to the to the hood latch support (A) by removing the factory bolt from the hood latch support, sliding the L Bracket behind the hood latch support, and reattaching the factory bolt. The L Bracket should be positioned so the longer end is vertical.
- b. Clamp the spoiler to your front end and begin aligning it to your liking. We found it best to clamp down the ends of the spoiler to the subframe and begin tweaking it slightly until its centered.
- c. Once the spoiler is positioned to your liking mark the spots on the spoiler for you to drill your attaching holes. We found through testing that all you need is 3 anchor points. One should be the center mark using the L Bracket and the other 2 should be at the ends. You will have to drill into the subframe of your Nova at a later step so be sure to mark the spoiler in a spot that it lines up with the subframe.



## KEEP IN MIND THAT THIS IS THE LAST CHANCE YOU HAVE TO RETURN THE ITEM. ONCE THESE HOLES ARE DRILLED THE PRODUCT BECOMES NON-RETURNABLE.

#### 2. Prepping the Spoiler

Now that you have your holes marked, you're ready to drill. Before drilling make sure your measurements are correct. We also recommend using a small drill bit first and working your way up in size as needed. Less is definitely more when it comes to this step.

Once your holes are drilled in your spoiler you must re-clamp the spoiler to the front end. This is where you'll drill the holes into the subframe. (B) Be sure the spoiler is positioned to your liking before marking and drilling the subframe. Be sure to use an appropriate drill bit when drilling into the subframe.

#### 3. Installation

Now that your holes are drilled out and your L Bracket is installed, you're ready to begin installation.

- a. Using the included hardware (2293 Clip & #14 screw) attach the center of the spoiler to the recently installed L bracket. Do not tighten this fully until each mounting point is loosely installed. We found it easier to use clamps to hold the spoiler ends in place while you install the center.
- b. Attach the ends of your spoiler directly into the holes you drilled in the subframe using the included self-tapping screw and #8 fold over nut. Take your time with this step, rushing or forcing the screw in may result in

the screw breaking.

- c. Now that the spoiler is loosely installed take a step back and make any final adjustment needed to the spoiler.
- d. Once you are satisfied by the look return to the car and tighten down each screw.

