

INSTALLATION INSTRUCTIONS

Thank you for your purchase of our quarter glass run channel set. We can proudly claim that all parts, material and assembly of this channel set is made in the U.S.A. and Assembled by WGC

The installation instructions are for information only. After several installs, we found this one best:

STEP 1:

Slightly pre-bend channel (channel is intentionally 1-2" longer than original)

STEP 2:

Install the bracket with 5/16 bolt . Do not tighten (hardware included)

STEP 3:

Start installing channel working from rear to front (slowly as not to bend chrome bead if you purchased the beaded channels).

Note: The chrome bead will extend out past the channel and will need to be cut.

Do not drill holes yet. (the preferred method is to use a 2 part structural adhesive or 3M if cleaned properly). Use tape to hold in place if needed.

STEP 4:

Prefit forward channel. If satisfied move to step 5.

STEP 5:

Once upper and front channels are fitted properly, you will need to trim the upper channel, as stated above, they are cut 1-2" longer than original.

Please use caution: If you cut it and it's too long you can cut it again, but if you cut it too short, you can't add more.

At this point, you can drill and install 2-3 holes to secure and take your marks for trimming the length off as needed.

STEP 6:

Finish installation optional: Your original forward channel had a channel that allowed the quarter window guide to hold and operate the window. You can re-install it or use the replacement channel which renders your rear glass inoperative. drill 1/8" hole and use 3 self-tapping screws. (Hardware included)