

69 Camaro Dash Instrument Carrier Gauge Lens Installation Guide.

The gauge lens holes in this housing are not pre-drilled due to production variations between factory OEM and some of the popular aftermarket replacement lenses. Mounting hole locations on the gauge lenses varies so much that it is better to leave the gauge holes un-drilled.

If you are installing aftermarket gauge lenses, place the lens into the housing and mark where you are going to drill the holes, then carefully drill two mounting holes into the housing for each lens. Drilling will be done from the front side of the housing.

If you plan to re-use your OE factory gauge lenses the backside of the housing has mounting bosses that are partially drilled. You can drill the rest of the hole and the lenses will mount up nicely. To get to the mounting boss with the partial hole you need to remove the two screws that hold the bulb socket plate on the backside. Once you remove that plate you will see the hole where the screws you just removed were attached. Next to that mounting boss is the mounting boss that needs to be drilled out. This method is for OE lenses only. If you drill holes from the back side of the housing and mount aftermarket lenses they will sit partially crooked in the housing.