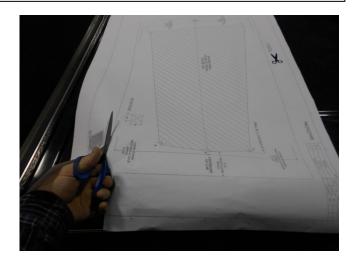


Installation Instructions Tunnel Patch Kit Fits: 1978-1988 GM G-Body Use with Tremec T-56 Catalog # 69510002

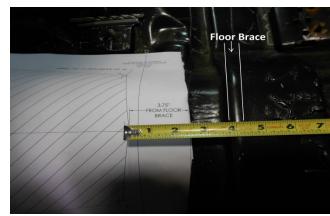
**NOTE:** There are several methods that can be used for installing this HDC patch panel kit. There are automotive grade sheetmetal bonding adhesives available that will provide a strong bond and also act as a seal. The panels can also be welded in place, for a permanent installation. The following instructions refer to drilling and riveting the panels to the floor board, however, the same general procedure applies to whichever method you choose.

## \*\*We recommend installing the tunnel patch without the transmission being in place\*\*

1. Using scissors, cut out the template along the lines indicated.



 Place the template over the transmission tunnel and measure 3.75" from floor brace forward to the indicated line on the template.



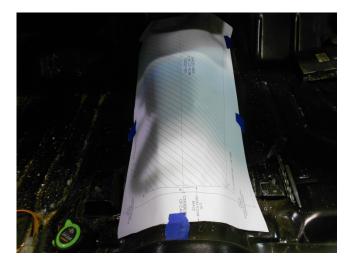
3. Center the rear of the template by measuring from the seam located at the center of the bottom door jamb to the indicated line on the template.



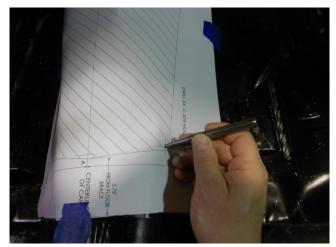
4. Center the front of the template by measuring from the seam located about half way up the forward door jamb to the indicated line on the template.



5. Secure the template in place using tape.



6. Center-punch the 5 locations marked "A "on the template.



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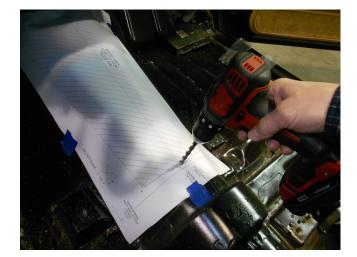
 Drill a 3/8" hole at all of the "A" locations that were center punched. Next, remove the cut template and use a straight edge to draw a line between each hole that was drilled.

8. Cut along the line and remove the section of the tunnel.

9. Lay the HDC tunnel patch in place. A small amount of twisting to the tunnel patch may be needed to get a good fit.

Loosely connect the two floor patch panels with 5/32 rivets. center the two panels over the cut out.









10. Continue drilling all remaining holes. Insert and secure all remaining rivets until tunnel patch is secured to the floor.



Technical service calls, correspondence and warranty questions should be directed to:



(707)-544-4761

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