

SUSPENSION & RELATED

VELOCITY SERIES SUSPENSION

Why own a muscle car you hate to drive? A great suspension is the key to a great driving car. That is why Ground Up created our Velocity Series Suspension Kits. Our Velocity line of suspensions offer you the chance to update and upgrade your suspension while maintaining your budget. Whether you are looking for an upgraded system, a stock replacement system or just a basic budget friendly system, Ground Up has you covered.



DIX-70V



6870SFK-P



Deluxe OEM Front Suspension Kit

This is the ultimate suspension kit! Each kit includes the finest quality OEM components. Be sure to check which type of lower control arm bushings you have.

- 2 Upper Ball Joints • 4 Lower Control Arm Bushings • 2 Lower Ball Joints
- 4 Upper Control Arm Bushings • 2 Outer Tie Rods • 2 Stabilizer Ends Links • 2 Inner Tie Rods
- 2 Adjuster Sleeves • 1 Idler Arm

DIX-70	1970 w/ Round Bushings	302.48 kit
DIX-70V	1970 w/ Oval Bushings	313.68 kit
DIX-72	1971-72 w/ Round Bushings	350.48 kit
DIX-72V	1971-72 w/ Oval Bushings	361.68 kit

No Volume Discount.

Polygraphite Deluxe Front End Rebuild Kit

For the ultimate in performance, install our polygraphite front end kit featuring Energy Suspension parts! This kit offers increased longevity and better performance than the stock rubber front end components. Kits includes upper and lower ball joints, inner and outer tie rods, tie rod adjusting sleeves, idler arm bushings and control arm bushing kit and bump stops.

6870SFK-P	1970	350.56 kit
7172SFK-PM	1971-72	401.56 kit

End link kit sold separately. No Volume Discount.



E-DIX70V



Value Front Suspension Kit

This kit is perfect for your daily driver or restoration on a budget. It includes all high quality imported suspension parts.

- 2 Upper Ball Joints
- 2 Lower Ball Joints
- 4 Lower Control Arm Bushings
- 4 Upper Control Arm Bushings
- 2 Outer Tie Rods
- 2 Inner Tie Rods
- 2 Stabilizer Ends Links
- 2 Adjuster Sleeves
- 2 Sway Bar Bushings

E-DIX70V	1970-72 Oval Bushings	205.79 kit
E-DIX-70	1970-72 Round Bushings	193.89 kit

No Volume Discount.



6770FK-PM

Polygraphite Basic Front End Rebuild Kit

Polygraphite bushings used in this kit are the ultimate combination of polyurethane and graphite. You get performance and durability with superior lubricating qualities which provides smooth operation. Kits include upper and lower ball joints, outer tie rods, control arm bushing kit and lower bump stops.

6770FK-PM	1970	236.87 kit
7172FK-P	1971-72	243.54 kit

No Volume Discount.



DSE031311

DSE Pro Touring Front Speed Kit 1

This exclusive DSE Speed Kit is a complete bolt-on suspension upgrade system designed for ease of installation with no modification to frame. This kit includes:

- Tubular Upper & Lower Control Arms
- Forged 2" Drop Spindles
- Koni Classic Shocks
- Coil Springs
- Tubular Sway Bar Kit

DSE031311	1970-72 SB or LS	2649.99 kit
DSE031314	1970-72 BB	2649.99 kit
DSE031333	1978-88 SB or LS	2299.99 kit

No Volume Discount.



DSE031318

DSE Pro Touring Front Speed Kit 2

Speed Kit 2 improves the handling and performance to the next level and offers ride height adjustment. This kit includes:

- Tubular Upper & Lower Control Arms
- Forged 2" Drop Spindles
- DSE Aluminum Body Shocks
- Coilover Springs
- Tubular Sway Bar Kit

DSE031318	1970-72 SB or LS	2974.99 kit
DSE031320	1970-72 BB	2974.99 kit
DSE031335	1978-88 BB	2724.99 kit

No Volume Discount.



DSE031324

DSE Pro Touring Front Speed Kit 3

Speed Kit 3 is the most advanced handling system that you can buy for your stock subframe and gives you the steering performance of today's modern cars.

- Tubular Upper & Lower Control Arms
- Forged 2" Drop Spindles
- DSE Aluminum Body Shocks
- Coilover Springs
- DSE Splined Front Sway Bar Kit
- DSE 600 Steering Gear w/ Rag Joint
- DSE Tubular Tie Rod Adjusters
- Inner Tie Rods
- Outer Tie Rods
- Idler Arm

DSE031324	1970 SB or LS	4307.99 kit
DSE031327	1970 BB	4307.99 kit
DSE031325	1971-72 SB or LS	4350.99 kit
DSE031328	1971-72 BB	4350.99 kit
DSE031337	1978-88 SB or LS	3849.99 kit

No Volume Discount.



ES-681

Inner Tie Rods

Correct OE style cast steel tie outer rods with correct grease fit locations. The highest quality original style suspension products on the market!

ES-681	1970 LH/RH	29.95 ea.
ES-406L	1971-72 LH/RH	45.95 ea.
ES-2034	1978-88 LH/RH	23.95 ea.



ES-333

Outer Tie Rods

Correct OE style cast steel tie outer rods with correct grease fit locations. The highest quality original style suspension products on the market! Fits LH or RH.

ES-333	1970 LH/RH	34.95 ea.
ES-406R	1971-72 LH/RH	45.95 ea.
ES-2033	1978-88 LH/RH	23.95 ea.



DS-749

Center Drag Links

DS-749	1970-72 All	49.95 ea.
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No Volume Discount.



BPX-9873



D-18634

Idler Arms

D-18634	1970-72 13/16"	49.95 ea.
D-6187	1978-88 All	36.95 ea.
BPX-9873	Bolts	3.95 pr.



FA-487



DRVT-33



FA-993

Ball Joints

FA-487	1970-72 All Upper	22.95 ea.
FA-993	1970-72 All Lower	22.95 ea.
FA-688	1978-88 Upper	26.95 ea.
FA-921	1978-88 Lower	26.95 ea.
DRVT-33	Ball Joint Rivets (8 pc.)	30.99 kit



ES-2032

Adjustment Sleeves

OEM style adjustment sleeve for proper adjustment of tie rods.

ES-2032	1970 LH/RH	11.95 ea.
ES-2004	1971-72 LH/RH	14.95 ea.
ES-2032S	1978-88 LH/RH	10.95 ea.



DSE090103B

DSE Tubular Adjustment Sleeves

Tubular tie rod adjusters improve the strength and integrity of your steering system over stock. The tubular design is stiffer than the OEM split clamp adjuster and weighs less.

DSE090103B	1970 Black	72.99 kit
DSE090102B	1971-77 Black	72.99 kit

No Volume Discount.

UMI-2103



UMI Tie Rod Adjusters

These heavy duty tie rod adjusters from UMI Performance are designed to eliminate the factory clamp style design making adjustments easy and hassle free while adding enhanced steering. Works with the factory tie rod ends.

UMI-2103HD	1970 Billet	64.99 kit
UMI-2103	1970 Mild Steel	54.99 kit
UMI-2104HD	1971-72 Billet	64.99 kit
UMI-2104	1971-72 Mild Steel	54.99 kit
UMI-2103HD	1978-88 Billet	64.99 kit
UMI-2103	1978-88 Mild Steel	54.99 kit

PERFORMANCE HANDLING KITS



UMI-ABF801-1-B

UMI Performance Stage 1 Handling Kit

This inexpensive kit offers great ride quality and improved handling while giving your muscle car the stance you want. Available in a durable red or black powder coat finish. Springs are black and shocks are red.

Insert color choice in ___ R = Red B = Black
Stage 1 Handling Kits

UMI-ABF801-0-__	1970-72 Stock Height.....	1229.99 kit
UMI-ABF801-1-__	1970-72 1" Drop.....	1229.99 kit
UMI-ABF801-2-__	1970-72 2" Drop.....	1229.99 kit

Stage 1.5 Handling Kits

w/ upgraded adjustable shocks.

UMI-ABF815-1-__	1970-72 1" Drop.....	1699.95 kit
UMI-ABF815-2-__	1970-72 2" Drop.....	1699.95 kit

Ships oversize. No Volume Discount.



UMI-ABF803-1-B

UMI Performance Stage 2 Handling Kit

Includes everything needed to rebuild the suspension on your classic 1970-1972 GM A-Body. This kit will make any classic cruiser feel like a modern day muscle car!

Stage 2 Kit Includes:

- Tubular upper and lower front A-arms
- Heavy Duty Sway bars with bushings and end links
- Set of (4) UMI S series performance monotube shocks
- 1" or 2" premium UMI lowering springs
- Tubular upper and lower rear control arms
- Tubular frame braces
- Replacement rear end housing bushings
- All new Grade 8 hardware and lock nuts

Insert color choice in ___ R = Red B = Black
UMI-ABF803-1-__ 1970-72, 1" Lowering..... 2979.99 kit
UMI-ABF803-2-__ 1970-72, 2" Lowering..... 2979.99 kit
Ships Oversize. No Volume Discount.



UMI-ABF805-1-B

UMI Performance Stage 3 Handling Kit

UMI's Stage 3 kit has been made with great street manners combined with Pro-Touring handling capability. In this newest revision we've refined our parts list to provide the most common options in one convenient package.

Insert color choice in ___ R = Red B = Black
Stage 3 Handling Kits

w/ Standard 1" Bolt-in rear sway bar & non-adjustable Ridetech shocks.		
UMI-ABF805-1-__	1970-72, 1" Lowering.....	3269.99 kit
UMI-ABF805-2-__	1970-72, 2" Lowering.....	3269.99 kit

Stage 3.5 Handling Kits

w/ Pro-touring 1" chassis mount rear sway bar & Ridetech 8-way rebound adjustable shocks.

UMI-ABF806-1-__	1970-72, 1" Lowering.....	3959.99 kit
UMI-ABF806-2-__	1970-72, 2" Lowering.....	3959.99 kit

Ships Oversize. No Volume Discount.



UMI-ABF807-1-R

UMI Performance Stage 4 Handling Kit

Who says you can't have it all? UMI's Stage 4 kit transforms your A-body into a handling machine with the adjustability to perform well at the strip or haul your family comfortably - to the autocross.

Front Spring Rate Options:

- 450lb- Small block cruise
- 550lb- Small block handling, all big blocks

Insert color choice in ___ R = Red B = Black
450 lb. Front Spring Rate, 1" Rear Drop
UMI-ABF807-1-__ 1970-72..... 3899.99 kit

550 lb. Front Spring Rate, 1" Rear Drop
UMI-ABF808-1-__ 1970-72..... 3899.99 kit

450 lb. Front Spring Rate, 2" Rear Drop
UMI-ABF807-2-__ 1970-72..... 3899.99 kit

550 lb. Front Spring Rate, 2" Rear Drop
UMI-ABF808-2-__ 1970-72..... 3899.99 kit
Ships Oversize. No Volume Discount.



UMI-ABF809-1-R

UMI Performance Stage 5 Handling Kit

UMI's new Stage 5 kit includes all of our high-end Pro-Touring products and will turn your A-body into a corner carving machine.

Insert color choice in ___ R = Red B = Black

450 lb. Front Spring Rate, 1" Rear Drop
UMI-ABF809-1-R 1970-72..... 4169.99 kit

550 lb. Front Spring Rate, 1" Rear Drop
UMI-ABF810-1-B 1970-72..... 4169.99 kit

450 lb. Front Spring Rate, 2" Rear Drop
UMI-ABF809-2-B 1970-72..... 4169.99 kit

550 lb. Front Spring Rate, 2" Rear Drop
UMI-ABF810-2-B 1970-72..... 4169.99 kit
Ships Oversize. No Volume Discount.



UMI-406402-B

UMI Corner Max Handling Kit

UMI's Corner Max front end kits are a comprehensive system with our best corner carving parts under one easy to find part number. The Corner Max system combines geometry corrected a-arms with tall ball joints, higher rate springs, UMI rebound adjustable monotube shocks, heavy duty sway bar and a bump steer kit. The foundation of the kit includes our coilover-only lower a-arms featuring caster improvement, tall ball joints and the ability to remove the spring and shock without taking the spindle apart. The upper a-arm features rod ends for smooth operation and the ability to adjust without shims. The 1-5/16th inch sway bar upgrade complete with UMI's fabricated end links reduces body roll and helps speed transitions. Racing coilover springs are paired with UMI's rebound adjustable coilover monotube shocks. Fine tuning is accomplished with a UMI bump steer kit.

Insert color choice in ___ R = Red B = Black
Kits That Reuse Factory Spindles
UMI-406402-__ 1970..... 2699.99 kit
UMI-406403-B 1971-72..... 2699.99 kit

Kits That Come With Taller 2" Drop Spindles
UMI-406502-__ 1970..... 3069.99 kit
UMI-406503-B 1971-72..... 3069.99 kit
No Volume Discount.



SUSPENSION BUSHINGS & RELATED

BUY'N SAVE
WITH KITS



KAL-3L



KAU-3L

Control Arms

Reproduction control arms ready to install with bushings and ball joints. These brand new loaded arms feature correct semi gloss paint. The lower arms feature the improved GM 2nd design oval bushings and the upper arms include the bushing shafts.

KAL-KIT	1970-72 Complete Kit	418.03 kit
KAU-3L	1970-72 Upper LH	115.95 ea.
KAU-3R	1970-72 Upper RH	115.95 ea.
KAL-3L	1970-72 Lower LH	129.95 ea.
KAL-3R	1970-72 Lower RH	129.95 ea.

Ships Oversized. Not eligible for free shipping. No Volume Discount.



FB-6076

Lower Arm Bushings

FB-6076	1970-72	19.95 pr.
FB-5149	1970-72 Oval	26.95 pr.
FB-6177	1978-88 All	28.95 pr.



FB-149

Upper Arm Bushings

FB-149	1970-72 All	6.95 ea.
FB-6176	1978-88 All	19.95 pr.



DCE-2410



DCE-4220

Control Arm Bumpers

Correct upper and lower control arm bumpers.

DCE-4220K	1970-72 Kit (4)	23.85 kit
DCE-4220	1970-72 Upper	7.95 ea.
DCE-2410	1970-72 Lower	7.95 ea.
DCE-9222	1978-88 Lower	12.95 ea.



BPX-0918

Upper Control Arm Bolt Kit

Correct OEM serrated bolts with special locking nuts.

BPX-0918	1970-72 All	18.99 kit
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DS-594

DS-595

Control Arm Alignment Shims

DS-594	1/16"	2.95 ea.
DS-595	1/8"	2.95 ea.



BPB-1430

Lower Control Arm Bolt

Original GM bolt with correct reduced body shaft and pointed end. Includes correct locking nut.

BPB-1430	1970-72 All	7.99 ea.
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BPX-8542

Upper Control Arm Bolt & Washer Kit

Correct heavy cup washers and correct OEM bolts for retaining upper bushings into arms.

BPX-8542	1970-72 All	19.95 kit
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FA-1019

Control Arm Shaft Kit

New OEM shaft, bushings, washers, & nuts.

FA-1019	1970-72 All	49.99 kit
FA-1391	1978-88 All	49.95 ea.

One kit does one control arm.



ENK1T-1B

ENK1T-1R

Energy Suspension Control Arm Bumpers

9-9151R	Red Upper	10.99 pr.
9-9151G	Black Upper	10.99 pr.
9-9154R	Red Lower	19.99 pr.
9-9154G	Black Lower	19.99 pr.
ENK1T-1R	Red Upper/Lower (4pc)	27.88 kit
ENK1T-1B	Black Upper/Lower (4pc)	27.88 kit



Polygraphite Control Arm Bushings

3-3132G

These Poly Graphite bushings from Energy Suspension offer better handling than stock and are impervious to the elements.

Add G to the part number for black. Add R to part number for red. Example. 3-4111G is for 65-67 in black.

Front

3-3101_	1970-72 w/ Round Lower Bushings	89.99 kit
3-3172_	1970-72 w/ Oval Lower Rear Bushings	89.99 pr.
3-3156_	1978-88	94.99 kit

Rear

3-3132_	1970-88	126.99 kit
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No Volume Discount.



Energy Suspension Hyperflex Kit

These complete Hyperflex kits include all the bushings for the suspension, subframe and include a transmission mount.

Add G to the part number for black. Add R to part number for red.

Example. 3-18113G is for 68-72 in black.

3-18113_	1970-72	386.99 kit
3-18111_	1974-77	299.99 kit
3-18110_	1978-88	288.99 kit

No Volume Discount.



UMI A-Arm Bolts

UMI-4004

Includes Grade 8 bolts, flat washers and lock nuts. All hardware is zinc coated to prevent corrosion while adding a great look to your installation. Works on UMI & factory control arms.

UMI-4004	1970-72 Upper & Lower	23.95 kit
UMI-4001	1970-72 Lower	13.95 kit
UMI-4003	1970-72 Upper	10.95 kit

TUBULAR CONTROL ARMS

Tubular Control Arm and Forged Spindle Kit

The DSE spindle is 1-1/2 inches taller than the stock Monte Carlo spindle and provides 2 inches of drop from stock height. The taller spindle height improves handling by modifying the camber curve resulting in a negative camber gain during suspension compression. The stock steering arms mount in the optimal location to minimize bump steer. Detroit Speed's tubular upper control arms provide increased strength and additional positive caster. DSE's lower tubular control arms feature a robust tubular design with gussets and a cross brace. Uppers and lowers feature five axis laser cut tube ends and ball joint pockets for a precise fit.

DSE030105 1970-72 All 1949.99 kit

Installation should be followed by a professional alignment.

When using stock disc brakes, the stock caliper brackets will have to be notched out slightly to fit the DSE spindles. Ships Oversized. Not eligible for free shipping. No Volume Discount.



DSE030105

DSE031714

DSE Camber/Caster Kit

This kit allows you to adjust camber easily with our one-piece slotted camber shims. Each shim is machined from 6061 aluminum and is then anodized black for durability. Includes four 1/16" shims, four 1/8" shims and two 1/4" shims.

DSE031714 1970-72 98.99 kit

DSE031715 1973-77 98.99 kit

UCA6472-KIT



Economy Tubular Control Arms. Upper/Lower, Black Set

Economy upper and lower control arms come complete with ball joints and cross shafts and sway bar endlinks. Improve your front suspension with increased caster built into the arm. Arms are made from large diameter DOM tubing. These specially made arms are designed to fix camber angle problems caused from using drop spindles or drop coils. This set is for the budget minded guy looking to install a set of upper and lower tubular arms without breaking the bank.

UCA6472-KIT 1970-72 441.92 kit

UMI Upper & Lower Tubular A-Arms

Improve the street and track performance of your A-body and achieve that precise Pro-Touring feel by adding a set of fabricated tubular A-Arms. The stock geometry lower a-arms, which work with most popular springs and coil-overs, feature tough tubular construction with greasable polyurethane bushings for precise handling and smooth suspension motion. Optional Delrin® bushings offer additional precision and decreased friction. The ball joint mount is angled slightly from stock to permit usage with lowered vehicles and the design offers additional wheel clearance. The tubular upper a-arms feature Delrin® bushings as well as billet chromoly cross shafts. The relocated ball joint mounting pad increases caster, steering feel and stability without excessive shims and can be loaded with 1/2" taller upper ball joints to improve camber performance. The ultra tough red or black powder coat finish guarantees your performance parts stay looking new. Included with each kit are recommended alignment specs along with detailed installation instructions.

Insert color choice in __, R = Red B = Black

Lower A-Arms w/ Polyurethane Bushings Upper Lower Kits

UMI-403133-__	1970-72 Standard Ball Joints.....	1149.99 kit
UMI-403133-1-__	1970-72 0.5" Taller Upper Ball Joints	1229.99 kit
UMI-403133-3-__	1970-72 0.9" Taller Upper, Adj., 0.5" Taller Lower	1219.95 kit
UMI-303133-__	1978-88 Standard Ball Joints.....	1149.99 kit
UMI-303133-1-__	1978-88 0.5" Taller Ball Joints	1229.99 kit

Lower A-Arms w/ Delrin® Bushings Upper Kits

UMI-403233-__	1970-72 Standard Ball Joints.....	1219.99 kit
UMI-403233-1-__	1970-72 0.5" Taller Upper Ball Joints	1299.99 kit
UMI-403233-3-__	1970-72 0.9" Taller Upper, 0.5" Taller Lower	1269.95 kit
UMI-303233-__	1978-88 Standard Ball Joints.....	1219.99 kit
UMI-303233-1-B	1978-88 0.5" Taller Ball Joints	1299.99 kit

Upper Arms Only

UMI-4033-__	1970-72 Tubular Upper Non/Adjustable Standard Ball Joint.....	519.99 pr.
UMI-4033-1-__	1970-72 Tubular Upper Non/Adjustable .5" Taller Ball Joint	599.99 pr.
UMI-4056-1-__	1970-72 Tubular Upper Adjustable Standard Ball Joint.....	519.99 pr.
UMI-4056-2-__	1970-72 Tubular Upper Adjustable .5" Taller Ball Joint	599.99 pr.
UMI-4056-3-__	1970-72 Tubular Upper Adjustable .5" Taller Ball Joint	629.99 pr.
UMI-3033-__	1978-88 Tubular Upper Non/Adjustable Standard Ball Joint.....	519.99 pr.
UMI-3033-1-__	1978-88 Tubular Upper Non/Adjustable .5" Taller Ball Joint	599.99 pr.
UMI-3056-1-__	1978-88 Tubular Upper Adjustable Standard Ball Joint.....	519.99 pr.
UMI-3056-2-__	1978-88 Tubular Upper Adjustable .5" Taller Ball Joint	599.99 pr.
UMI-3056-1-__	1978-88 Tubular Upper Adjustable 1" Taller Ball Joint	519.99 pr.

Lower Arms Only

UMI-4031-__	1970-72 Tubular Lower Poly Bushings Standard Ball Joint.....	629.99 pr.
UMI-4031-1-__	1970-72 Tubular Lower Poly Bushings .5" Taller Ball Joint	679.95 pr.
UMI-4032-__	1970-72 Tubular Lower Delrin Bushings Standard Ball Joint.....	699.99 pr.
UMI-4032-1-__	1970-72 Tubular Lower Delrin Bushings .5" Taller Ball Joint	779.99 pr.
UMI-3031-__	1978-88 Tubular Lower Poly Bushings Standard Ball Joint.....	629.99 pr.
UMI-3031-1-__	1978-88 Tubular Lower Poly Bushings .5" Taller Ball Joint	599.99 pr.
UMI-3032-__	1978-88 Tubular Lower Delrin Bushings Standard Ball Joint.....	699.99 pr.
UMI-3032-1-__	1978-88 Tubular Lower Delrin Bushings .5" Taller Ball Joint	779.99 pr.

Tall Ball Joint Option: UMI is proud to offer a number of tall ball joint options. In addition to standard height ball joints, we offer 0.5" tall lower and both 0.5" and 0.9" tall upper. Additional ball joint height functions the same as adding a taller spindle at a fraction of the cost. Drag and cruising oriented cars work fine with standard height while tall ball joints optimize cornering ability.

No Volume Discount. Not eligible for free shipping.



UMI-403133-R

UMI-403133-B

UMI-4054

Coilover Conversion Brackets

UMI-4054 1970-72 Front Coilover Conversion Brackets, Weld-in..... 199.95 ea.

FRONT SWAY BARS & RELATED



OEM Front Sway Bar Kit

Eliminate poor handling by installing one of these sway bars!
It includes sway bar, brackets, bushings and end links to replace your old, small bar.

DAA-324	1970-77 1-1/4" Kit.....	178.07 kit
DAA-525	1970-77 1-1/8" Kit.....	152.02 kit
DAA-9SS	1 1/8" Sway Bar Only.....	129.95 ea.
DAA-8A	1 1/4" Sway Bar Only.....	159.95 ea.
DAA-898	1978-88 1-1/8" Kit.....	149.95 kit

No Volume Discount. Ships Oversize 2. Not eligible for free shipping.



1970 – 1972 Energy Suspension Sway Bar Kits

Do you want to find an easy way to improve poor handling? This complete Monte Carlo sway bar kit allows you to lose that small diameter front sway bar and replace it with a large diameter sway bar and all of the necessary components in one shot!

ENG-6472-118-KITB	1-1/8" Black Bushings.....	156.54 kit
ENG-6472-118-KITR	1-1/8" Red Bushings.....	156.54 kit
ENG-6472-114-KITB	1-1/4" Black Bushings.....	163.14 kit
ENG-6472-114-KITR	1-1/4" Red Bushings.....	163.14 kit

No Volume Discount. Ships Oversize 2. Not eligible for free shipping.



UMI-403534-R

UMI Front & Rear Sway Bars

UMI Performance Monte Carlo solid sway bars are designed to reduce body roll, understeer and increase cornering capabilities resulting in a more balanced suspension. UMI Performance sway bars are manufactured from 4140 chrome moly steel and formed as one piece to ensure maximum strength and performance. The rear sway bar is heat treated to maintain longer memory than a cold bent sway bar. The front sway bar is CNC bent for a precision fit. Comes with poly end links and bushings. Available powder coated bright red or gloss black for a durable long lasting finish. Insert your color choice at the end of the part number in __. R = Red B = Black

Front & Rear Kit

UMI-403534-__	1970-72 Front 1-1/4" Rear 7/8".....	369.99 kit
UMI-303534-__	1978-88 Front 1-1/4" Rear 1".....	369.99 kit

Front OE Style Mounts

UMI-4035-__	1970-72 1-1/4" Bar.....	209.99 kit
UMI-4067-__	1970-77 Front 1-5/16" Bar.....	229.95 kit
UMI-3035-__	1978-88 1-1/4" Bar.....	209.99 ea.

Front Billet Style Mounts

UMI-4066-__	1970-77 Front 1-5/16" Bar.....	344.95 kit
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Rear OE Style Mounts

UMI-4034-__	1970-72 1" Bar.....	159.95 kit
UMI-3034-__	1978-88 1" Bar.....	159.95 ea.

Rear Chassis Style Mounts

UMI-4047-300-__	1970-72 1" Bar 3" Axle.....	449.99 kit
UMI-4047-300-__	1970-72 1" Bar 3" Axle.....	449.99 kit
UMI-3044-275-__	1978-88 1" Bar 2 3/4" Axle.....	449.99 ea.
UMI-3044-300-__	1978-88 1" Bar 3" Axle.....	449.99 ea.
UMI-3045-275-__	1978-88 1-3/8" Bar 2 3/4" Axle.....	489.99 ea.
UMI-3045-300-__	1978-88 1-3/8" Bar 3" Axle.....	489.99 ea.

Front Billet Mounts Only (no bar)

UMI-90047	1970-77 1-1/4" Red.....	129.95 pr.
UMI-90066	1970-77 1-5/16" Red.....	129.95 set

No Volume Discount. Ships oversize.

Stabilizer End Links

Complete kit for one car.

DSL-72	1970-72 All OEM.....	14.95 kit
9-8118G	1970-77 Polyplus Black Kit.....	21.99 kit
9-8118R	1970-77 Polyplus Red Kit.....	21.99 ea.
DSL-88	1978-88 All OEM.....	14.95 pr.
9-8119G	1978-88 Polyplus Black Kit.....	21.99 kit

DSL-72



Sway Bar Bushings

OEM rubber bushings.



DMG-683

DMG-681	1970-77 SB.....	11.95 pr.
DMG-683	1970-77 1-1/16".....	11.95 pr.
MK5248	1970-77 1-1/4".....	13.95 ea.
DMG-1516	1978-88 15/16" w/ Tabs On Bracket.....	15.95 pr.
DMG-1116	1978-88 1-1/16" w/ Tabs On Bracket.....	15.95 pr.
DMG-118	1978-88 1-1/8" w/o Tabs On Bracket.....	17.95 pr.
DMG-1316	1978-88 1-1/8" w/o Tabs On Bracket.....	12.95 pr.

Sway Bar Brackets

Correct mounting bracket for stock front sway bar.



DBB-157	1970-77 1-1/16".....	7.95 ea.
BAR-1295	Correct Bolt.....	0.75 ea.
MK52-KIT	1970-72 Brackets/Bushings 1-1/4" (For use with 1.25 bar only).....	22.95 kit



DSE Tubular Front Sway Bar Kit

DSE's tubular 1 3/8 inch front sway bar kit is designed to address the shortcomings of the small factory A body sway bar. Includes greasable polyurethane bushings, mounts and end links giving you dramatic improvement over your stock suspension and even better results when you combine this sway bar kit with other DSE suspension components.

DSE031402	1970-72 1-3/8" Tubular.....	274.99 kit
DSE031406	1973-77 1-3/8" Tubular.....	259.99 kit
DSE031408	1978-88 1-3/8" Tubular Includes Braces.....	394.99 kit

On 1970 models, the existing sway bar mounting bracket holes will need to be drilled and tapped to 3/8". No Volume Discount. Ships Oversize 2. Not eligible for free shipping.



DSE Splined Front Sway Bar Kit

DSE's tubular 1-3/8 inch front sway bar kit is designed to address the shortcomings of the small factory A-body sway bar. Includes greasable polyurethane bushings, mounts and end links giving you dramatic improvement over your stock suspension and even better results when you combine this sway bar kit with other DSE suspension components.

DSE031404	1970-72 1-1/2" Splined.....	939.99 kit
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On 1970 models, the existing sway bar mounting bracket holes will need to be drilled and tapped to 3/8". No Volume Discount. Ships Oversize 2. Not eligible for free shipping.

BODY BUSHINGS & CHASSIS BRACE



DCC-1516

Body Mounting Kits

Complete with everything you need to mount your body to the frame including correct rubber bushings with steel inserts and factory style OEM flanged head frame bolts with washers! Remember, your entire body rides on this hardware, so replacing your worn out body bushings and hardware is extremely important not only for looks but for safety!

DCC-1516 1970-72 Coupe/Monte Carlo w/ Rad Support Bushings..... 69.52 kit



DCC-7377A

1973-77 Body Bushings

Complete 28 piece body bushing kit constructed out of rubber with steel inserts. Two of them are solid rubber plugs and the top cap bushings have steel washers molded into them just like factory. Featuring GM numbers (4) 330942, (12) 330955, (2) 377801, (2) 627662 and (4) 330951.

DCC-7377A 1973-77 (28 pc.) *249.95 kit
BHP-7377 Bolt Kit29.95 kit

*Note: Hardware not included.

Body Bushing Supplement Kit DCC-1519

Various big blocks required an additional 2 body bushings, so we put together this supplement kit complete with mounting hardware for these applications.



DCC-1519 1970-72 All19.95 kit

Body Bushing Spacer DCC-1500

New correct style frame to body spacers for all cars except convertibles.



DCC-1500 1970-728.95 ea.



3-4115G



Polygraphite Body Mount Kit

These polyurethane body mounts offer increased performance and longevity over stock rubber bushings. Used for mounting body and radiator support to frame.

Add G to the part number for black

Add R to part number for red.

Example: 3-4115G is for 70-42 in black.

3-4115_ 1970-72 Coupe.....94.99 kit
3-4170_ 1970-72 Coupe w/ Hardware..... 196.99 kit
3-4141_ 1978-88 G-Body..... 190.99 kit

No bolts or sleeves included unless noted. No Volume Discount.



DCC-0522

Radiator Support Bushing

Complete kit with all bushings and hardware for mounting radiator support to car.

DCC-0522 1970-72 All26.95 kit

DCC-0523 1973-77 All26.95 kit



BHP-0516

Body Bolt Kits

Correct black flanged head bolts and washers.

BHP-0516 1970-72 Coupe/Monte Carlo.....22.95 kit

RFR-21159



Body to Frame Repair

Complete kit of 14 large washers with the correct size hole for body bushings. Once welded in, these repair washers will provide your rusty old frame with the correct size hole.

RFR-21159 1970-72 All36.95 kit



UMI-4058-R

UMI-4058-B



UMI Performance Rear Chassis Brace

This brace ties the two sides of the frame together between the shock towers over the rear axle.

UMI-4058-R 1970-72 Red 129.95 ea.
UMI-4058-B 1970-72 Black..... 129.95 ea.
UMI-3055-R 1978-88 Red 129.95 ea.
UMI-3055-B 1978-88 Black..... 129.95 ea.

Ships oversize. No Volume Discount.

CONTROL ARMS & RELATED



UMI Performance Rear Control Arms

UMI's direct replacement lower control arms are designed to improve traction by replacing worn out factory bushings and weak stamped material. UMI offers a large variety of rear control arms designed for virtually any application. All control arms feature reinforced sway bar holes and are supplied with polyurethane bushings or Teflon® lined rod ends. Roto-Joints, which offer a good compromise between firm polyurethane bushings, soft rubber bushings and spherical rod ends are also available. The upper control arms are direct replacements to minimize wheel hop, improve cornering and help track consistency. They feature TIG and MIG welded construction and are assembled with polyurethane bushings, spherical rod ends or Roto-Joints.

Insert color choice in __. R = Red B = Black

1970-72		
UMI-401516-__	Tubular Rear	299.99 kit
UMI-401525-__	Tubular Rear, Adjustable Uppers	399.95 kit
UMI-402125-__	Boxed Rear, Adjustable Uppers	539.95 kit
UMI-402416-__	Non Adjustable Upper Poly F/R	369.99 kit
UMI-401517-__	Tubular Rear, On-Car Adjustable Uppers	429.95 kit
UMI-402116-__	Tubular Upper, Box Lower	429.95 kit
UMI-402117-__	Boxed Rear, On-Car Adjustable Uppers	539.95 kit
UMI-401417-__	Adjustable Upper & Lower	459.95 kit
UMI-402717-__	Double Adjustable Upper & Lower	539.95 kit
1978-88		
UMI-301516-__	Tubular	299.99 kit
UMI-301517-__	Tubular Adjustable Uppers	399.95 kit
UMI-301417-__	Tubular Adjustable Uppers & Lower	459.95 kit
UMI-302717-__	Tubular Double Adjustable Uppers & Lower	539.95 kit
UMI-302117-__	Boxed Adjustable Uppers	539.95 kit

Uppers and Lower Sold Separately

Uppers		
UMI-4036-__	1970-72 Non Adjustable Roto Front Bushing Only	189.95 pr.
UMI-4017-__	1970-72 Adjustable Rod End Front Bushing Only	239.95 pr.
UMI-4037-__	1970-72 Adjustable Roto Front Bushing Only	259.95 pr.
UMI-4025-__	1970-72 Adjustable Poly Front Bushing Only	239.95 pr.
UMI-402500-__	1970-72 Adjustable Poly F/R Bushings	279.95 kit
UMI-4019-__	1970-67 Adjustable Rod End Front Bushing Only	239.95 pr.
UMI-3025-__	1973-77 Adjustable Poly Front Bushing Only	239.95 pr.
UMI-3016-__	1978-88 Non Adjustable Poly Front Bushing Only	139.99 pr.
UMI-3036-__	1978-88 Non Adjustable Roto Front Bushing Only	189.95 pr.
UMI-3025-__	1978-88 Adjustable Poly Front Bushing Only	239.95 pr.
UMI-3017-__	1978-88 Adjustable Rod End Front Bushing Only	239.95 pr.
UMI-3037-__	1978-88 Adjustable Roto Front Bushing Only	259.95 pr.
UMI-302500-__	1978-88 Adjustable Poly F&R Bushing	279.95 pr.

Lower Standards

UMI-4015-__	1970-72 Standard Tubular Poly F/R ..	159.95 pr.
UMI-4014-__	1970-72 Standard Tubular Poly F Rod End R	219.95 pr.
UMI-4043-__	1970-72 Standard Tubular Rod Ends F/R	379.95 pr.
UMI-4038-__	1970-72 Standard Tubular Poly F Roto R	259.95 pr.
UMI-4040-__	1970-72 Standard Tubular Roto F/R ..	299.95 pr.
UMI-4024-__	1970-72 Standard Boxed Poly F/R ..	229.99 pr.
UMI-4021-__	1970-72 Premium Boxed Poly F/R ..	299.95 pr.
UMI-4027-__	1970-72 Double Adjustable Rod Ends F/R	299.95 kit
UMI-4041-__	1970-72 Standard Boxed Poly F Roto R	279.95 pr.
UMI-4042-__	1970-72 Standard Boxed Roto F/R ..	349.95 pr.
UMI-3015-__	1978-88 Tubular Non Adjustable Poly F/R	159.95 pr.
UMI-3014-__	1978-88 Tubular Adjustable Poly F Rod End R	219.95 pr.
UMI-3027-__	1978-88 Tubular Double Adjustable Rod End F/R	299.95 pr.
UMI-3038-__	1978-88 Tubular Non Adjustable Rod End F Roto	259.95 pr.
UMI-3040-__	1978-88 Tubular Non Adjustable Roto F/R	299.95 pr.
UMI-3024-__	1978-88 Boxed Non Adjustable Poly F/R	229.99 pr.
UMI-3041-__	1978-88 Boxed Non Adjustable Poly F Roto R ..	279.95 pr.
UMI-3042-__	1978-88 Boxed Non Adjustable Roto F/R	349.95 pr.

Lower Heavy Duty Cromoly

These race style control arms are designed for aftermarket sway bars that do not attach to the control arms; control arms are supplied with no sway bar holes.

UMI-4023CM-__	1970-72 Double Adjustable Rod Ends F/R	299.95 pr.
UMI-4023OFCM-__	1970-72 Double Adjustable Rod Ends F/R Offset Ends*	299.95 pr.

*These features offset aluminum bushings and smaller diameter tubing that place the control arm inward for additional clearance when running large tires. No Volume Discount.





UMI-4022-B



UMI-3020-R

UMI Lower Control Lift Bars

The UMI rear lift bars replace the factory rear control arms adding traction while not changing vehicle ride height. Lift bars work with axle torque to load the chassis of the car, forcing the rear wheels downward pushing the tires into the ground, resulting in harder launches and improved 60-foot times. Lift bars are designed to improve traction and reduce unwanted wheel hop. Lift bars feature greaseable polyurethane bushings which are designed to reduce bushing deflection while being street able. Lift bar kit features the correct provisions for adding a stock or aftermarket sway bar, the sway bar holes are placed in the correct pattern to maintain the sway bar level with the rear end while the lift bar is in the lowest hole. The rear mounting brackets feature three settings that allow the lift bar to be lowered 2, 2-3/4 or 3-1/4.

UMI-4022-R	1970-72 Bolt-in Red	399.95 kit
UMI-4022-B	1970-72 Bolt-in Black	399.95 kit
UMI-4020-R	1970-72 Weld-in Red	379.95 kit
UMI-4020-B	1970-72 Weld-in Black	379.95 kit
UMI-3022-R	1978-88 Bolt-in Red	399.95 pr.
UMI-3022-B	1978-88 Bolt-in Black	399.95 pr.
UMI-3020-R	1978-88 Weld-in Red	369.95 pr.
UMI-3020-B	1978-88 Weld-in Black	369.95 pr.

No Volume Discount.



UMI-4012-R



UMI-4012-B

UMI Lower Control Arm Relocation Kits

Optimize your Monte Carlo's instant center and improve forward traction by lowering the rear of the lower control arm 2, 2-3/4 or 3-1/4. These brackets are CAD designed to accommodate factory lower control arms as well as all popular aftermarket styles. Robust flanges inside the brackets add reinforcement and ensure factory bushings bolt right in. Brackets installed can provide an average 0.10 second (or better) 60-foot reduction and an overall improvement in launch consistency. Brackets are constructed of 3/16 mild steel and CNC laser cut for precision tolerances. Relocation brackets are designed to work on both lowered and non-lowered vehicles and feature multiple settings to optimize vehicle handling and traction.

UMI-4012-R	1970-72 Bolt-in Red	149.95 kit
UMI-4012-B	1970-72 Bolt-in Black	149.95 kit
UMI-4010	1970-72 Weld-in Red	79.95 kit
UMI-3018-R	1978-88 Bolt-in Red	129.95 kit
UMI-3018-B	1978-88 Bolt-in Black	129.95 kit
UMI-3010	1978-88 Weld-in Bare	79.95 kit

No Volume Discount.



UMI-3000-B

UMI-4004

UMI-2999

UMI Control Arm Hardware

Replacement hardware and bushings for your UMI control arms.

UMI-4002	1970-72 Rear Control Arm Bolts Factory Upgrade Set of 8	25.95 kit
UMI-4004	1970-72 Front Control Arm Bolts w/ Aftermarket Arms Set of 8	23.95 kit
UMI-4001	1970-72 Rear Control Arm Bolts Factory Upgrade Set of 4	13.95 kit
UMI-4003	1970-72 Rear Control Arm Bolts Upper Set of 4	10.95 kit
UMI-3002	1978-88 Rear Control Arm Bolts Factory Upgrade Set Of 8	23.95 kit
UMI-3001	1978-88 Rear Control Arm Bolts Factory Upgrade Set Of 4	11.95 kit
UMI-3013	1978-88 Front Control Arm Bolts Factory Upgrade Set Of 8	23.95 kit
UMI-3011	1978-88 Front Control Arm Bolts Factory Upgrade Set Of 4	12.95 kit
UMI-3012	1978-88 Front Upper Control Arm Bolts Factory Upgrade Set Of 4	10.95 kit
UMI-3000-R	1970-72 Rear End Housing Bushing Red Poly w/ Shell	39.95 pr.
UMI-3000-B	1970-72 Rear End Housing Bushing Black Poly w/ Shell	39.95 pr.
UMI-2999	1970-88 Rear End Housing Bushing Roto Joint	159.95 pr.

No Volume Discount.



UMI-4028-R

UMI Trailing Arm Reinforcements/Frame Braces

Trailing arm mount braces are designed to reinforce the upper and lower front control arm mounts on your classic Monte Carlo. The more power your ride makes the better chance of bending or breaking the rear control arm mounts. These tubular reinforcements tie the upper and lower control arm mounts together for added strength and driving performance. Control arm braces are manufactured from DOM steel; TIG welded and feature adjustment for a perfect fit on all Monte Carlos. Kit includes new longer Grade 8 hardware, nuts and washers.

UMI-4028-R	1970-72 Red	149.99 kit
UMI-4028-B	1970-72 Black	149.99 kit

REAR CONTROL ARMS



DZ-4500

Rear Frame Crossmember Brackets

Dealer installed on most cars with manual transmissions to provide extra frame strength.

DZ-4500 1970-72 All 79.95 pr.



NMX-1600

Rear Control Arm Bushings

New GM rubber rear control arm bushings.

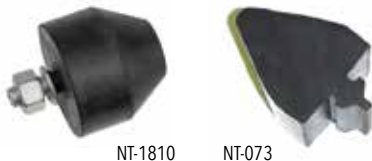
NMX-1600 1970-77 All 15.95 ea.
 NMX-1600K 1970-77 All (8pc) 114.95 kit



BPB-1430

Control Arm Bolt Rear

BPB-1430 All 7.99 ea.



NT-1810 NT-073

Rear End Bumpers

Correct OEM rubber stop bumpers.

NT-1810K 1970-72 All 3 22.48 kit
 NT-1810 1970-72 Upper 9.99 ea.
 NT-073K 1970-72 Axle Tube 14.99 kit
 NT-073 1970-72 Axle Tube 9.99 ea.
 NT-987 1973-77 Axle Tube 22.99 ea.



NTK-6472

Rear Axle Weld-On Bump Stop Brackets & Bumpers

If you plan on installing an aftermarket rear axle you'll want to pick up a set of these weld-on bump stop brackets & bumpers. Aftermarket axles do not have these bump stops.

NTK-6472 1970-72 59.99 kit



DCA-680K

Rear Upper Control Arms

New OEM rear upper control arms complete with original GM rubber bushings. Buy the pair and save!

DCA-680K 1970-72 Upper Pair 169.92 pr.
 DCA-680 1970-72 Upper 99.95 ea.
 BPB-1430 Mounting Bolt 7.99 ea.

No Volume Discount.



BPB-1430



NXJ-571

Rear Lower Control Arms

These boxed lower arms were originally installed on most SS models and cars with F-41 suspension. All arms feature correct GM rubber bushings and are finished in semi gloss black.

NXJ-571 1970-72 Lower 175.95 pr.
 BPB-1430 Mounting Bolt 7.99 ea.

No Volume Discount.



NXJ-6472

Billet Rear Lower Control Arms With Polyurethane Bushings

These new billet lower control arms with polyurethane bushings will help dial in your Monte Carlo's rear suspension for firmer, more controlled handling over stock components.

NXJ-6472 1970-72 All 359.95 pr.
 NXJ-7888 1978-88 All 359.95 pr.

No Volume Discount. Not eligible for free shipping.



NJ-394



NPX-911

Rear Sway Bar

Correct size original rear sway bar for F41. Add our mounting kit with OEM bolts, nuts and GM style shims.

NJ-394 1970-72 All Sway Bar 134.95 ea.
 NJ-394K 1970-72 All w/ Hardware 127.60 kit
 NPX-911 1970-72 All Hardware Kit 16.95 kit
 DSB-696 1978-88 1" Kit 149.95 kit
 BSB-78G 1978-88 Shim 12.99 ea.

No Volume Discount. Not eligible for free shipping.

Ships Oversized.



DCK-1515

Rear Sway Bar & Boxed Control Arms

Complete kit to convert your stock rear end to the F-41 Heavy Duty option. Kit includes rear sway bar, boxed lower control arms and correct attaching kit.

DCK-1515 1970-72 All 262.28 kit

Ships Oversized. Not eligible for free shipping.

No Volume Discount.



DRSK-1A

Rear Suspension Kit Complete

This F41 upgrade kit complete with rear sway bar with hardware, upper/lower boxed control arms and correct mounting bolts.

DRSK-1A 1970-72 All 473.34 kit

Ships oversized. Not eligible for free shipping.

No Volume Discount.



DSB-12959

Sway Bar Washers

Correct washers used on the nut side so that the nuts do not dig into the arms.

DSB-12959 1970-72 (4 pc.) 9.99 kit

REAR SUSPENSION



DSE042201



DSE Tubular Rear Sway Bar Kit

Unlike the factory A body sway bar, DSE's rear sway bar attaches to the rear end housing and to the chassis crossmember as opposed to the stock lower control arm mounted bar. By using the chassis to stabilize the rear axle as opposed to the stock lower control arm, deflection is minimized as the car is placed under a heavy cornering load.

DSE042201	1970-72 All	364.99 kit
DSE042202	1973-77 All	364.99 kit
DSE042206	1978-88 All 1" Bar	334.99 kit
DSE042206	1978-88 All 1-1/8" Bar.....	334.99 kit

Ships Oversized. Not eligible for free shipping. No Volume Discount.



DSE041604



DSE Rear Speed Kit 1

Detroit Speed and Engineering's rear Speed Kits are designed to make your Monte Carlo maintain optimum geometry and tire contact through the full range of rear suspension travel. Through the use of DSE's patented Swivel Links, the rear end housing becomes fully articulated, without the use of noisy spherical heim joints. Speed Kit 1 contains:

- Swivel Link Rear Control Arms
- DSE Chassis Brace Kit

DSE041604	1970-72 All	1059.99 kit
DSE043101	1978-88 All*	825.95 kit

**Does not include chassis brace. Ships in Multiple Oversize Boxes. Not eligible for free shipping. No Volume Discount.*



DSE041608

DSE Rear Speed Kit 2

DSE's Speed Kit 2 includes everything in Speed Kit 1, but also gives you a DSE tubular rear sway bar which attaches to the chassis for a substantial improvement in cornering ability. Speed Kit 2 contains:

- Swivel Link Rear Control Arms
- Koni Classic Shock Absorbers
- DSE Chassis Brace Kit
- DSE Tubular Rear Sway Bar Kit
- DSE Rear Coil Springs

DSE041608	1970-72 All	1994.99 kit
DSE041610	1973-77 All	1839.99 kit
DSE043110	1978-88 All 2" Axle Tube.....	1829.99 kit
DSE043111	1978-88 All 3" Axle Tube.....	1829.99 kit

Ships in Multiple Oversize Boxes. Not eligible for free shipping. No Volume Discount.



DSE041612

DSE Rear Speed Kit 3

DSE's Speed Kit 3 is simply the best rear suspension available for a stock frame. This kit includes everything in Speed Kit 1 and Speed Kit 2.

Speed Kit 3 contains:

- Swivel Link Rear Control Arms
- DSE Specific Rear Coilover Shocks and Springs
- DSE Tubular Rear Sway Bar Kit.
- DSE Chassis Brace Kit

DSE041612	1970-72 w/ Stock Axle	2549.99 kit
DSE041622	1970-72 w/ Moser Axle.....	2549.99 kit
DSE043120	1978-88 All 2" Axle Tube.....	2449.99 kit
DSE043121	1978-88 All 3" Axle Tube.....	2449.99 kit

Ships in Multiple Oversize Boxes. Not eligible for free shipping. No Volume Discount.



DSE042106

DSE Swivel Link Kit

DSE's unique A/G Body rear trailing links incorporate our patented Swivel-Link™ system. These Swivel-Links™ eliminate bind and allows the suspension to fully articulate without the use of noisy spherical rod ends. Swivel-Link™ Rear Links allow for easy pinion angle adjustment for improved traction and lower driveline vibrations.

DSE042106	1973-77 All	849.99 kit
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Not eligible for free shipping. No Volume Discount.



DSE042301

DSE Chassis Brace Kit

DSE's chassis brace kit offers substantial improvements over the original rear chassis braces. By triangulating the rear crossmember, frame rail and upper control arm mount, rear chassis deflection is reduced.

DSE042301	1970-72 All	174.99 pr.
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Designed as a bolt-in for cars originally equipped with chassis braces, but can be installed on cars without original chassis braces with minimal effort.

SPRINGS



DSE031120



DSE Drop Coil Springs

Give your Monte Carlo a modern pro touring stance while improving ride and handling with Detroit Speed and Engineering's new A-body coil springs! These 2 inch dropped springs offer improvement in both ride and handling over soft factory coils.

Front	
DSE031120	1970-72 BB..... 258.99 pr.
DSE031123	1973-77 SB or LS..... 258.99 pr.
DSE031124	1973-77 BB..... 258.99 pr.
DSE031132	1978-88 SB..... 194.99 pr.
Rear	
DSE041804	1970-72 All 1" Drop..... 249.99 pr.
DSE041807	1973-77 All 1.5" Drop..... 249.99 pr.
DSE041813	1978-88 All..... 203.99 pr.

No Volume Discount.



Rears

Fronts

UMI Performance Springs

UMI's springs are designed to add modern handling and a crisp ride while maintaining the factory muscle car appearance. They have a tough, black powder coat finish and UMI proudly manufactures these premium quality springs in the USA.

Factory Height	
UMI-4049	1970-72 Front/Rear Kit..... 299.95 kit
UMI-4049F	1970-72 Front..... 139.95 pr.
UMI-4049R	1970-72 Rear..... 189.95 pr.
Lowering Springs	
UMI-4050	1970-72 Front/Rear Kit 1" Drop 299.95 kit
UMI-4051	1970-72 Front/Rear Kit 2" Drop 299.95 kit
UMI-3050	1978-88 Front/Rear 1" Drop..... 299.95 kit
UMI-3051	1978-88 Front/Rear 2" Drop..... 299.95 kit
UMI-4050F	1970-72 Front Set 1" Drop..... 139.95 pr.
UMI-4051F	1970-72 Front Set 2" Drop..... 139.95 pr.
UMI-3050F	1978-88 Front 1" Drop..... 149.95 pr.
UMI-3051F	1978-88 Front 2" Drop..... 149.95 pr.
UMI-4050R	1970-72 Rear Set 1" Drop..... 189.95 pr.
UMI-4051R	1970-72 Rear Set 2" Drop..... 189.95 pr.

No Volume Discount.



Fronts

Coil Springs

Brand new OEM replacement coil springs sold in matched pairs. These are not cheap aftermarket springs. These springs will restore your car to the original ride height.

Front	
DCS-1168	1970-72 Monte Carlo SB w/o AC..... 104.99 pr.
DCS-1169	1970-72 Monte Carlo SB w/ AC..... 104.99 pr.
DCS-0360	1970-72 Monte Carlo BB w/o AC..... 109.99 pr.
DCS-0360AC	1970-72 Monte Carlo BB w/ AC..... 121.99 pr.
DCS-5606	1978-88 421lb Rate HD V8..... 99.99 pr.



Rears

Rear	
DCS-0362	1970-72 Monte Carlo All BB & SB 82.99 pr.
DCS-6321	1978-88 Monte Carlo..... 79.99 pr.



DSI-370

Coil Spring Insulators

Correct rubber insulators for rear coil springs with embedded fiber material as original.

DSI-370	1970-77 All Rear.....9.95 pr.
DSI-170	1970-88 All Front..... 17.99 pr.



DSE030306

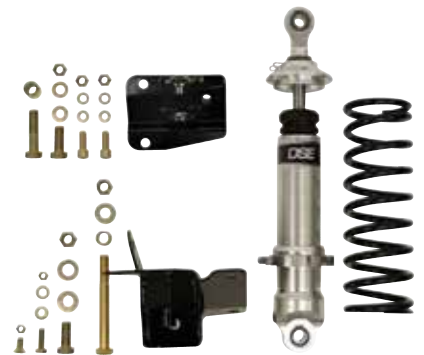
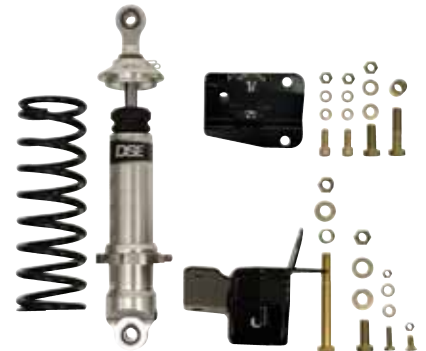


DSE Front Coilover Kit

Detroit Speed and Engineering's Coilover Conversion Kit allows the latest in coilover spring and shock technology to be bolted to any A-body, bringing handling and ride into the 21st century! Perfect for your stocker or protouring Monte Carlo!

DSE030306	1970-72 SB or LS..... 909.99 kit
DSE030307	1970-72 BB..... 894.99 kit
DSE030310	1978-88 All..... 909.99 kit

No Volume Discount.



DSE042405

DSE Rear Coilover Kit

Detroit Speed and Engineering's A body coilover conversion kit allows the latest in coilover spring and shock technology to be bolted on to any A Body, bringing your Monte Carlo's handling and ride into the 21st century! This package offers extensive ride height adjustability and DSE valving.

DSE042405	1970-72 All..... 1224.99 kit
DSE042420	1978-88 All..... 1149.99 kit

Ships Oversized. Not eligible for free shipping.
No Volume Discount.

SHOCKS & RELATED



KONI6477A

Koni Front And Rear Shock Kits

Are you looking for more performance from your shocks, and a smooth ride with improved ride and handling qualities? This Koni shock kit is the answer! Koni Classic shocks provide modern shock absorber technology for early muscle cars. Our kit includes: (2) front shocks, (2) rear shocks.

KONI6477A 1970-77 All 469.96 kit
No Volume Discount.



UMI-SS203050

UMI Performance Shock And Spring Kits

The UMI Performance Monte Carlo spring and shock kit is designed to provide a huge improvement in handling and control. These kits feature our race quality springs which provide a high performance foundation for your ride. Every component in this kit, as with all UMI products, is Made In USA.

UMI-SS103049 1970-72 Stock Height 839.99 kit
UMI-SS103050 1970-72 1" Drop 839.99 kit
UMI-SS103051 1970-72 2" Drop 839.99 kit
UMI-SS103050G 1978-88 1" Drop 839.99 kit
UMI-SS103051G 1978-88 2" Drop 839.99 kit
Ships Oversize. No Volume Discount.

Detroit Speed Rear Replacement Shocks

Replace your stock or worn factory shock absorbers with these shocks for improved ride and handling on your Monte Carlo. These shock absorbers Bolt-in with a bow-tie style top mount and stud type lower mount. These shock absorbers use the latest in shock absorber technology to give your car a modern feel while maintaining comfortable ride characteristics.

DSE041312 1978-88 All Black 164.99 pr.



DSS-F72

DSS-R72



Spiral Shocks

New GM licensed reproductions of the original spiral twist shocks in correct gray color.

DSS-F72 1970-72 All Front 89.99 ea.
DSS-R72 1970-72 All Rear 89.99 ea.
No Volume Discount.



GM Shock Kit

Complete kit featuring 4 gas charged shocks, correct front & rear hardware, shock gray paint, & 4 shock ID decals.

DPX-440 1970-77 All 128.60 kit
NT-2005 1970-77 Front Only 29.99 ea.
NT-2201 1970-77 Rear Only 29.99 ea.
No Volume Discount.



KYB Excel-G Shock Kit

Are you looking for more performance from your shocks and a smooth ride? This KYB shock kit is the answer! They feature velocity sensing valving, hard chrome piston rods, twin tube design, low pressure nitrogen gas to prevent foaming of the oil, iron pistons & guide tubes. These shocks are great for normal to moderate driving! Our kit includes: (2) front shocks, (2) rear shocks and hardware.

KYB-68A-KIT 1970-77 All Front & Rear 114.95 kit
KYB-68F 1970-77 Front Only 34.95 ea.
KYB-68R 1970-77 Rear Only 29.95 ea.
No Volume Discount.



DSR-384

Shock Mounting Hardware

Correct GM rubber bushings, cup washer and nut for one shock.

DSR-384 1970-77 All Front 7.95 kit

DR-041



Shock Mounting Stud

Correct rear shock mounting stud.

DR-041 1970-77 Rear 8.95 ea.



BPX-9715-REAR



BPX-9715

Shock Mounting Kit

BPX-9715 1970-88 All Front 6.95 kit
BPX-9715-REAR 1970-88 Rear Upper Shock Mounting Hardware 8.95 kit



9-8101G

9-8101R

Poly Upper Front Shock Bushings

If you want to upgrade to a more durable upper shock bushing these are the way to go.

9-8101G 1970-88 All Black 4.99 kit
9-8101R 1970-88 All Red 4.99 kit
One pair does one shock. Two required per car.

POWER STEERING PUMPS & RELATED



TUF-6193A

TUF-6193B

Tuff Stuff Power Steering Pumps

GM Saginaw style pumps feature all new components: reservoir, pump assembly, cap, dipstick and hardware when it applies. Rated at 1200 psi rated to work with most gearbox systems.

- TUF-6193A 1970 All Chrome Banjo Style..... 235.99 ea.
- TUF-6193B 1970 All Black Banjo Style..... 186.99 ea.
- TUF-6183A 1970-74 All Chrome..... 221.99 ea.
- TUF-6183B 1970-74 All Black..... 174.99 ea.

No Volume Discount.

Power Steering Pumps Replacement

Completely rebuilt second design power steering pumps. These pumps will differ in appearance from our originals, but will fit and function the same. No core charge!

NO CORE CHARGE

- APS-6001R 1970-72 All..... 99.95 ea.

No Volume Discount.



NO CORE CHARGE

Concourse Series "Banjo" Style Power Steering Pumps

Brand New GM pumps with correct original style reservoirs. No core charge! Made in the USA!

- APS-6165 1970-72 All*..... 179.95 ea.

*Use with 1970 hose & brackets. No Volume Discount. s.



APS-6165



PSKIT-70L

Big Block Power Steering Conversion Kit 1970-72

Are you tired of getting a workout every time you want to turn? Ground Up makes it easy to convert to power steering with this Monte Carlo power steering conversion kit! We have taken all of the guesswork out of selecting the parts to convert with this all in one solution! Includes: OEM Banjo Style Power Steering Pump, Pump Cap, Brackets, Hardware, Pulley, Pulley Nut, Pressure Hose, Return Hose.

- PSKIT-70L 1970-72 BB w/o AC..... 293.72 kit
- PSKIT-70LAC 1970-72 BB w/ AC..... 300.55 kit

Note: For use with long water pump only.



ADR-077

Power Steering Pump Cap

Quality replacement power steering pump cap.

- ADR-077 1970-77 All..... 8.95 ea.



APC-42

OE Power Steering Pump Cap

Reproduction metal cap.

- APC-42 1970-77 All..... 19.95 ea.



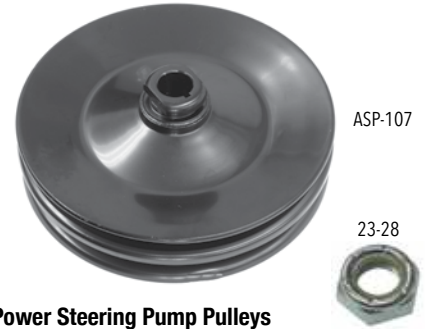
ASC-128

Power Steering Hose Retaining Clip

Correct clip for retaining hose to steering box

- ASC-128 All V8..... 12.95 ea.

POWER STEERING PUMP PULLEYS



ASP-107

23-28

Power Steering Pump Pulleys

Reproduction power steering pulleys.

- ASP-107 1970-72 2 Groove w/ AC..... 44.99 ea.
- ASP-1395 1970-72 1 Groove SHP..... 49.99 ea.
- 23-28 Pulley Nut..... 3.95 ea.



GCS-S8848



GCS-S8847POL

Billet Power Steering Pulleys

These show quality billet power steering pulleys will set your show car apart from the crowd. Made of high quality aircraft aluminum.

- GCS-S8848 1 Groove, Satin..... 36.99 ea.
- GCS-S8848POL 1 Groove, Polished..... 41.99 ea.
- GCS-S8948 1 Groove, Chrome..... 24.99 ea.
- GCS-S8847 2 Groove, Satin..... 41.99 ea.
- GCS-S8847POL 2 Groove, Polished..... 47.99 ea.
- GCS-S8947 2 Groove, Chrome..... 33.99 ea.



BSB-1970

Power Steering Hardware Kits

Our kits feature all correct hardware to attach power steering brackets to engine. A MUST!

- BSB-1970 1970-72 All BB..... 12.95 kit
- BSB-69SB 1970-72 SB..... 11.99 kit

POWER STEERING BRACKETS

BUY'N SAVE
WITH KITS



ASB-7KIT

1970-72 Big Block Power Steering Bracket Kit

Complete kit with cradle, adjustment brackets and hardware.

ASB-7KIT 1970-72 All BB63.77 kit
Will work on most BB engines with long pump.
May need some modification.



ASB-9KIT

1970-72 Small Block Power Steering Bracket Kit

Complete kit with all three brackets.

ASB-9KIT 1970-72 SB88.07 kit

Power Steering Brackets

Original style reproduction and original GM brackets



ASB-3941

ASB-3941 1970-72 All SB Cradle25.95 ea.



ASB-874

ASB-874 1970-72 SB Rear Support35.95 ea.



AAB-2610

AAB-2610 1970-72 SB Adjuster35.95 ea.



ASB-422

ASB-422 1970-74 All BB Cradle32.95 ea.



ASB-931

ASB-931 1970-72 All BB (adjuster)24.95 ea.



ARK-70A

BUY'N SAVE
WITH KITS

Power Steering Hose Kits

This kit comes with OEM high pressure hose, low pressure return tube, hose and correct clamps. Made in USA!

ARK-70A 1970-72 All SB39.51 kit
ARK-70B 1970-72 All BB39.51 kit



NPX-16

Power Steering Return Hose

Complete with correct pre bent flared tube, OEM hose and correct clamps.

NPX-16 1970-72 All V817.95 kit
CPS-038 OEM Return Hose 2.95 per ft
CPN-512 OEM Clamps Screw Type 1.95 ea.

POWER STEERING HOSES

Power Steering OEM High Pressure Hose

New correctly bent OEM high pressure hoses with correct fittings.



CPX-6618

CPX-6618 1970-72 All26.95 ea.



DSE091202

DSE Power Steering Hose Kit

Includes fittings to convert your steering gear to -6 AN fittings. High quality stainless steel hoses are Teflon lined to handle the high pressure demands of the steering system. The hoses come with pre-crimped stainless steel fittings to attach to the -6 AN fittings at the steering gear. Each kit includes 30 inches of hose length that can be routed and cut to length at the pump end.

DSE091202 1970-72 194.99 kit
No Volume Discount.

POWER STEERING GEAR BOX



GBK-1A



BUY'N SAVE
WITH KITS

ARC-12BK



Power Steering Gear Box Kits

Add on one of these awesome "close ratio" gear boxes to your conversion or on its own. These boxes are re-manufactured GM units and will add the ultimate handling to your ride. Our kit comes with steering box, steering coupler (rag joint) and correct attaching bolts. Choose from fast ratio or super fast ratio! Fits all 1970-72 Monte Carlo. No core charge!

GBK-1A	3 - 3.5 Fast.....	298.24 kit
GBK-1SFA	2.5 Super Fast.....	417.32 kit

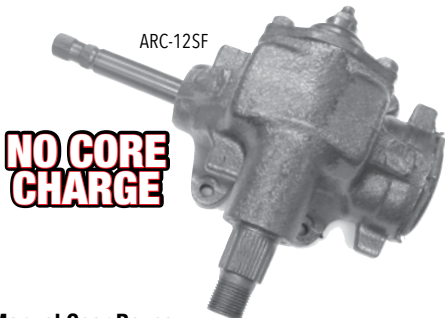
No Volume Discount. Ships UPS Oversized.
Not eligible for free shipping.

Manual Steering Gear Box Kits

Add one of these newly rebuilt correct style standard ratio manual steering gearboxes, including the correct steering coupler/rag joint and steering box mounting bolts. These boxes are re-manufactured GM units. Our kits come complete with the box, rag joint and mounting bolts to the chassis. No core charge!

ARC-12BK	1970-72 Standard Ratio.....	324.78 kit
ARC-12SFK	1970-72 Super Fast Ratio.....	342.78 kit

No Volume Discount. Not eligible for free shipping.



ARC-12SF

NO CORE CHARGE

Manual Gear Boxes

Complete re-manufactured original Saginaw assemblies.
No core charge

ARC-12B	1970-72 24:1 Standard.....	289.95 ea.
ARC-12SF	1970-72 16:1 Quick.....	309.95 ea.

Use ATE-8869B coupler with ARC-12SF.
No Volume Discount.



BSB-759

Steering Box Bolt

Complete with correct thick washer and bolt.

BSB-759	1970-72 All.....	6.99 ea.
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F-6859



Pitman Arms

F-6859M	1970-72 13/16 M/S.....	79.95 ea.
F-6859	1970-72 13/16 P/S.....	69.95 ea.
BX-64K	Nut w/ Washer Fits All.....	6.95 ea.



ATE-8869A



ATE-8871

Steering Coupler

Complete joint for connecting column to box. 1970-72 with manual steering features coarse spline.

ATE-8869B	1970-72 Manual.....	49.95 ea.
ATE-8871	1970-72 Power.....	49.95 ea.



IIS-702M

Intermediate Steering Shaft

Restore proper steering stability and safety with this newly re-manufactured intermediate steering shaft. This shaft goes from the steering column down the steering box and wears out over time causing sloppy steering feel. This unit will fix that problem. This is a re-manufactured original GM unit that has been tested and painted.

IIS-702M	1970-72.....	205.95 ea.
DSB-83	1970-72 Upper Boot Only.....	32.95 ea.

No Volume Discount.



ATJ-411

Steering Coupler Bolt

Correct OEM bolt for coupler.

ATJ-411	1970-72 All.....	5.99 ea.
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FR30009SS

Flaming River Tilt Steering Columns

Flaming River offers replacement tilt steering columns for your Monte Carlo. They require no welded on attachments or extra relays. Modeled after the popular muscle car Tilt Key Columns. Flaming River manufactures the column complete with a GM coded key assembly, wiring and ignition switch made from state-of-the-art, all new components. Made in the USA.

- FR30009 1970-72 Paintable 1" 48 Spline 897.99 ea.
- FR30009BK 1970-72 Black 1" 48 Spline..... 991.99 ea.
- FR30009SS 1970-72 Polished 1" 48 Spline..... 1187.99 ea.

*No Volume Discount.



FR-A6972K-BK

Flaming River Tilt Steering Column Kits

Upgrade your old worn out steering column with this convenient Flaming River tilt column kit!

- FR-A6972K-P 1970-72 Paintable.....1067.37 kit
- FR-A6972K-BK 1970-72 Black.....1151.97 kit
- FR-A6972K-PL 1970-72 Polished1328.37 kit

*No Volume Discount.



FR313KT

Flaming River Rack And Pinion Conversion Kits

The Quick Ratio Rack and Pinion Cradle Systems are a great upgrade. The true fixture welded mounting cradle fits between the frame rails and bolts in place using the original chassis location. The system installs easily using simple hand tools and provides Full Turning Radius with a much more responsive steering system than the original.

Manual Kits

- FR315KT 1970-72 Paintable Column No Key In Column3920.99 kit
- FR315KTK 1970-72 Paintable Column Key In Column4247.99 kit
- FR315KTKPL 1970-72 Polished Column Key In Column.....4538.99 kit
- FR315KTNC 1970-72 No Column3763.99 kit

Power Kits

- FR313KT 1970-72 Paintable Column No Key In Column4084.99 kit
- FR313KTK 1970-72 Paintable Column Key In Column4416.99 kit
- FR313KTKB 1970-72 Black PC Column Key In Column4637.99 kit
- FR313KTKPL 1970-72 Polished Column Key In Column.....4709.99 kit
- FR313KTNC 1970-72 No Column3800.99 kit
- FR1610 Hose And Fitting Kit..... 364.99 kit

No Volume Discount. Not eligible for free shipping



DSE090205



Detroit Speed Rag Joint For 600 Steering Gear

Detroit Speed replacement rag joint with 3/4 in. -30 spline coupling to be used with the DSE 600 series steering gear and your stock 1970-1972 Monte Carlo column. It comes complete with a clinch bolt.

- DSE090205 1970-72 98.99 ea.



DSE091202

Detroit Speed Power Steering Hose Kit For 600 Steering Gear

This Detroit Speed and Engineering power steering hose kit includes fittings to convert your steering gear to -6 AN fittings. High quality stainless steel hoses are Teflon lined to handle the high pressure demands of the steering system. The hoses come with pre-crimped stainless steel fittings to attach to the -6 AN fittings at the steering gear. Each kit includes 30 inches of hose length that can be routed and cut to length at the pump end.

- DSE091202 1970-72 194.99 kit
- Ships Oversize. No Volume Discount.*

