SUSPENSION

SUSPENSION & RELATED

VELOCITY SERIES SUSPENSION

Why own a muscle car you hate to drive? A great suspension is the key to a great driving car. That is why Ground Up created our Velocity Series Suspension Kits.

Our Velocity line of suspensions offer you the chance to update and upgrade your suspension while maintaining your budget.

Whether you are looking for an upgraded system, a stock replacement system or just a basic budget friendly system, Ground Up has you covered.

Order now! Shop Online @ SS396.COM or Call 866-358-2277

Deluxe OEM Front Suspension Kit

This is the ultimate suspension kit! Each kit includes the finest quality OEM components. Be sure to check which type of lower control arm bushings you have.

- 2 Upper Ball Joints
- 2 Lower Ball Joints
- 4 Lower Control Arm Bushings
- 4 Upper Control Arm Bushings
- 2 Outer Tie Rods
- 2 Inner Tie Rods
- 2 Stabilizer Ends Links
- 2 Adjuster Sleeves
- 1 Idler Arm

DIX-64 1964-67 Regular Bushings 13/16 Idler Arm ................................................................. 291.14 kit
DIX-64B 1964-67 Large 1.90" Bushings 13/16 Idler Arm ............................................................... 290.40 kit
DIX-6478 1964-67 Regular Bushings 7/8 Idler Arm ................................................................. 291.14 kit
DIX-64B78 1964-67 Large 1.90" Bushings 7/8 Idler Arm ............................................................... 290.40 kit
DIX-70 1968-70 w/ Round Bushings .......................................................................................... 291.14 kit
DIX-70V 1968-70 w/ Oval Bushings ............................................................................................ 290.15 kit
DIX-72 1971-72 w/ Round Bushings .......................................................................................... 306.67 kit
DIX-72V 1971-72 w/ Oval Bushings ............................................................................................ 316.47 kit

No volume discount.

Value Front Suspension Kit

This kit is perfect for your daily driver or restoration on a budget. It includes all high quality imported suspension parts.

- 2 Upper Ball Joints
- 2 Lower Ball Joints
- 4 Lower Control Arm Bushings
- 4 Upper Control Arm Bushings
- 2 Outer Tie Rods
- 2 Inner Tie Rods
- 2 Stabilizer Ends Links
- 2 Adjuster Sleeves
- 2 Sway Bar Bushings

E-DIX64 1966-72 Regular Bushings .......................................................... 187.07 kit
E-DIX64B 1966-66 Large 1.90" Bushings ....................................................... 185.39 kit
E-DIX70V 1968-72 Oval Bushings .............................................................. 185.39 kit
E-DIX-70 1968-72 Round Bushings ............................................................. 185.39 kit

No volume discount.

Polygraphite Deluxe Front End Rebuild Kit

Polygraphite bushings used in this kit are the ultimate combination of polyurethane and graphite. You get performance and durability with superior lubricating qualities which provides smooth operation. Kits include upper and lower ball joints, outer tie rods, control arm bushing kit and lower bump stops.

6465FK-P 1964 w/ 7/8 Idler Arm .............................................................. 342.81 kit
65SFK-P 1965 w/ 7/8 Idler Arm ............................................................. 342.81 kit
6770FK-PM 1967-70 w/ Round Bushings ................................................. 342.81 kit
6772FK-PM 1971-72 w/ Round Bushings ................................................ 370.64 kit

End link kit sold separately. No Volume Discount.

Polygraphite Basic Front End Rebuild Kit

Polygraphite bushings used in this kit are the ultimate combination of polyurethane and graphite. You get performance and durability with superior lubricating qualities which provides smooth operation. Kits include upper and lower ball joints, outer tie rods, control arm bushing kit and lower bump stops.

6465FK-P 1964 w/ 7/8 Idler Arm .............................................................. 342.81 kit
65SFK-P 1965 w/ 7/8 Idler Arm ............................................................. 342.81 kit
6770FK-PM 1967-70 w/ Round Bushings ................................................. 342.81 kit
6772FK-PM 1971-72 w/ Round Bushings ................................................ 370.64 kit

No Volume Discount.

ORDER NOW! Shop Online @ SS396.COM or Call 866-358-2277
**SUSPENSION**

**DSE Pro Touring Front Speed Kit 1**
This exclusive DSE Speed Kit is a complete bolt-on suspension upgrade system designed for ease of installation with no modification to frame. This kit includes:
- Tubular Upper & Lower Control Arms
- Forged 2" Drop Spindles
- Koni Classic Shocks
- Coil Springs
- DSE Tubular Sway Bar Kit

- DS-740 1964-67 7/8" ........................................... 114.95 ea.
- ES-2032 1964-70 BB ....................................... 11.95 ea.

**Inner Tie Rods**
Correct OE style cast steel tie outer rods with correct grease fit locations. The highest quality original style suspension products on the market!

- ES-681 1964-67 7/8" ........................................... 49.95 ea.
- ES-406L 1964-67 13/16" .................................... 49.95 ea.

**Outer Tie Rods**
Correct OE style cast steel tie outer rods with correct grease fit locations. The highest quality original style suspension products on the market! Fits LH or RH.


**Center Drag Links**

- DS-749 1964-67 7/8" ........................................... 49.95 ea.
- DS-749 1964-67 13/16" .................................... 119.95 ea.
- DS-740 1964-67 7/8" ........................................... 114.95 ea.

**DSE Pro Touring Front Speed Kit 2**
Speed Kit 2 improves the handling and performance to the next level and offers ride height adjustment. This kit includes:
- Tubular Upper & Lower Control Arms
- Forged 2" Drop Spindles
- DSE Aluminum Body Shocks
- Coilover Springs
- DSE Splined Front Sway Bar Kit

- DS-740 1964-67 7/8" ........................................... 2187.99 kit
- DS-740 1964-67 13/16" .................................... 2187.99 kit

**Ball Joints**

- FA-487 1964-72 All Upper ................................. 22.95 ea.
- FA-487 1978-88 All ........................................... 26.95 ea.
- DRVT-33 1978-88 Ball Joint Rivets (8 pc.) .............. 30.95 kit

**Adjustment Sleeves**
OEM style adjustment sleeve for proper adjustment of tie rods.


**DSE Pro Touring Front Speed Kit 3**
Speed Kit 3 is the most advanced handling system that you can buy for your stock subframe and gives you the steering performance of today's modern cars.
- Tubular Upper & Lower Control Arms
- Forged 2" Drop Spindles
- DSE Aluminum Body Shocks
- Coilover Springs
- DSE Splined Front Sway Bar Kit

- DS-740 1964-67 7/8" ........................................... 4300.99 kit
- DS-740 1964-67 13/16" .................................... 4300.99 kit

**Idler Arms**

- D-18633 1964-67 7/8" ........................................... 49.95 ea.
- D-18634 1964-67 13/16" .................................... 49.95 ea.
- D-18634 1964-67 13/16" .................................... 49.95 ea.

**Center Drag Links**

- DS-749 1964-67 7/8" ........................................... 49.95 ea.
- DS-749 1964-67 13/16" .................................... 119.95 ea.
- DS-740 1964-67 7/8" ........................................... 114.95 ea.

**Center Drag Links**

- DS-749 1964-67 7/8" ........................................... 49.95 ea.
- DS-749 1964-67 13/16" .................................... 119.95 ea.
- DS-740 1964-67 7/8" ........................................... 114.95 ea.

**Adjustment Sleeves**
OEM style adjustment sleeve for proper adjustment of tie rods.


**Center Drag Links**

- DS-740 1964-67 13/16" .................................... 49.95 ea.
- DS-749 1964-67 7/8" ........................................... 114.95 ea.
- DS-749 1964-67 13/16" .................................... 49.95 ea.

**Adjustment Sleeves**
OEM style adjustment sleeve for proper adjustment of tie rods.


**DSE Tubular Adjustment Sleeves**
Tubular tie rod adjusters improve the strength and integrity of your steering system over stock. The tubular design is stiffer than the OEM split clamp adjuster and weighs less.


**Umi Tie Rod Adjusters**
These heavy duty tie rod adjusters from UMI Performance are designed to eliminate the factory clamp style design making adjustments easy and hassle free while adding enhanced steering. Works with the factory tie rod ends.

**DSE Tubular Adjustment Sleeves**

SUSPENSION

PERFORMANCE HANDLING KITS

UMI Performance Stage 1 Handling Kit
This inexpensive kit offers great ride quality and improved handling while giving your muscle car the stance you want. Available in a durable red or black powder coat finish. Springs are black and shocks are red.

Insert color choice in __  R = Red ..............................B = Black

Stage 1 Handling Kits
UMI-ABF401-0-__ 1964-66 Stock Height......1149.95 kit
UMI-ABF401-67-0-__ 1967 Stock Height......1149.95 kit
UMI-ABF801-0-__ 1968-72 Stock Height......1149.95 kit
UMI-ABF401-1-__ 1964-66 1" Drop......1149.95 kit
UMI-ABF401-2-__ 1964-66 2" Drop......1045.99 kit
UMI-ABF401-67-1-__ 1967 1" Drop......1149.95 kit
UMI-ABF401-67-2-__ 1967 2" Drop......1149.95 kit
UMI-ABF801-1-__ 1968-72 1" Drop......1149.95 kit
UMI-ABF801-2-__ 1968-72 2" Drop......1149.95 kit

Stage 1.5 Handling Kits
w/ upgraded adjustable shocks.
UMI-ABF415-1-__ 1964-66 1" Drop ..........1699.95 kit
UMI-ABF415-2-__ 1964-66 2" Drop ..........1699.95 kit
UMI-ABF415-67-1-__ 1967 1" Drop ..........1699.95 kit
UMI-ABF415-67-2-__ 1967 2" Drop ..........1699.95 kit
UMI-ABF815-1-__ 1968-72 1" Drop ..........1699.95 kit
UMI-ABF815-2-__ 1968-72 2" Drop ..........1699.95 kit

Shipping oversize. No volume discount.

UMI Performance Stage 2 Handling Kit
Includes everything needed to rebuild the suspension on your classic 1964-1972 GM A-Body. This kit will make any classic cruiser feel like a modern day muscle car!

Stage 2 Kit Includes:
- Tubular upper and lower front A-arms
- Heavy duty sway bars with bushings and end links
- Set of (4) UMI S series performance monotube shocks
- 1" or 2" premium UMI lowerings

Insert color choice in __  R = Red ..............................B = Black

UMI-ABF403-64-1-__ 1964 Stock Height......2549.95 kit
UMI-ABF403-67-1-__ 1967 1" Lowering ......2799.95 kit
UMI-ABF403-67-2-__ 1967 2" Lowering ......2799.95 kit
UMI-ABF403-1-__ 1964-67 1" Lowering ......2799.95 kit
UMI-ABF403-2-__ 1964-67 2" Lowering ......2799.95 kit

Shipping oversize. No volume discount.

UMI Performance Stage 3 Handling Kit
UMI's Stage 3 kit has been made with great street manners combined with Pro-touring handling capability. In this newest revision we've redefined our parts list to provide the most common options in one convenient package.

Insert color choice in __  R = Red ..............................B = Black

Stage 3 Handling Kits
UMI-ABF405-64-1-__ 1964, 1" Lowering......3099.95 kit
UMI-ABF405-67-1-__ 1967, 1" Lowering ......3099.95 kit
UMI-ABF405-67-2-__ 1967, 2" Lowering ......3099.95 kit
UMI-ABF805-1-__ 1968-72, 1" Lowering ......3099.95 kit
UMI-ABF805-2-__ 1968-72, 2" Lowering ......3099.95 kit

Stage 3.5 Handling Kits
w/ Pro-touring 1" chassis mount rear sway bar & Ridetech 8-way rebound adjustable shocks.
UMI-ABF406-64-1-__ 1964, 1" Lowering......3799.95 kit
UMI-ABF406-67-1-__ 1967, 1" Lowering ......3799.95 kit
UMI-ABF406-67-2-__ 1967, 2" Lowering ......3799.95 kit
UMI-ABF806-1-__ 1968-72, 1" Lowering ......3799.95 kit
UMI-ABF806-2-__ 1968-72, 2" Lowering ......3799.95 kit

Shipping oversize. No volume discount.

UMI Performance Stage 4 Handling Kit
Who says you can’t have it all? UMI's Stage 4 kit transforms your A-body into a handling machine with the adjustability to perform well at the strip or haul your family comfortably - to the autocross.

Front Spring Rate Options:
550 lb. Front Spring Rate, 2" Rear Drop
UMI-ABF407-64-1-__ 1964, 1" Lowering......3699.95 kit
UMI-ABF407-67-1-__ 1967, 1" Lowering ......3699.95 kit
UMI-ABF407-67-2-__ 1967, 2" Lowering ......3699.95 kit
UMI-ABF807-1-__ 1968-72, 1" Lowering ......3699.95 kit
UMI-ABF807-2-__ 1968-72, 2" Lowering ......3699.95 kit

550 lb. Front Spring Rate, 1" Rear Drop
UMI-ABF408-64-1-__ 1964, 1" Lowering......3699.95 kit
UMI-ABF408-67-1-__ 1967, 1" Lowering ......3699.95 kit
UMI-ABF408-67-2-__ 1967, 2" Lowering ......3699.95 kit
UMI-ABF808-1-__ 1968-72, 1" Lowering ......3699.95 kit
UMI-ABF808-2-__ 1968-72, 2" Lowering ......3699.95 kit

Shipping oversize. No volume discount.

UMI Corner Max Handling Kit
UMI’s Corner Max front end kits are a comprehensive system with our best corner carving parts under one easy to find part number. The Corner Max system combines geometry corrected a-arms with tall ball joints, higher rate springs, UMI rebound adjustable monotube shocks, heavy duty sway bar and a bump steer kit. The foundation of the kit includes our colovery lower a-arms featuring caster improvement, tall ball joints and the ability to remove the spring and shock without taking the spindle apart. The upper a-arm features rod ends for smooth operation and the ability to adjust without shims. The 3-5/16th inch sway bar upgrade complete with UMI’s fabricated end links reduces body roll and helps speed transitions. Racing coilover springs are paired with UMI’s rebound adjustable coilover monotube shocks. Fine tuning is accomplished with a UMI bump steer kit.

Insert color choice in __  R = Red ..............................B = Black

Kits That Reuse Factory Spindles
UMI-406401-1-__ 1964-67 ..................3099.95 kit
UMI-406402-1-__ 1967-72 ..................3099.95 kit
UMI-406403-1-__ 1971-72 ..................2549.95 kit

Kits That Come With Tall 2" Drop Spindles
UMI-406501-1-__ 1964-67 ..................2899.95 kit
UMI-406502-1-__ 1967-72 ..................2899.95 kit
UMI-406503-1-__ 1971-72 ..................2899.95 kit

No volume discount.

ORDER NOW!  Shop Online @ SS396.COM or Call 866-358-2277
Control Arms
Reproduction control arms ready to install with bushings and ball joints. These brand new loaded arms feature correct semi gloss paint. The lower arms feature the improved GM 2nd design oval bushings and the upper arms include the bushing shafts.

KAL-KIT 1964-72 Complete Kit ................ 393.44 kit
KAU-3L 1964-72 Upper LH ...................... 115.95 kit
KAU-3R 1964-72 Upper RH ...................... 115.95 kit
KAL-3L 1964-72 Lower LH ....................... 129.95 kit
KAL-3R 1964-72 Lower RH ...................... 129.95 kit


Lower Arm Bushings

FB-5144 1964-66 1.90” Large..................... 21.95 pr.
FB-6076 1966-72 ........................................ 19.95 pr.
FB-6177 1978-88 All ................................... 28.95 pr.

Upper Arm Bushings

FB-149 1964-72 All ..................................... 6.95 ea.
FB-6176 1978-88 All ................................... 19.95 pr.

Control Arm Bumpers
Correct upper and lower control arm bumpers.

DCE-2410 1964-72 Kit (4) ....................... 23.85 kit
DCE-4220 1964-72 Upper ........................... 7.95 ea.
DCE-2410 1964-72 Lower ........................... 7.95 ea.
DCE-9222 1978-88 Lower ........................... 12.95 ea.

Lower Control Arm Bolt
Original GM bolt with correct reduced body shaft and pointed end. Includes correct locking nut.

BPX-8542 1968-72 All ................................... 19.95 kit

Upper Control Arm Bolt & Washer Kit
Correct heavy cup washers and correct OEM bolts for retaining upper bushings into arms.

BPX-8542 1964-72 All ................................... 19.95 kit

Control Arm Shaft Kit
New OEM shaft, bushings, washers, & nuts.

FA-1019 1964-72 ........................................ 16.95 ea.
FA-1391 1978-88 ........................................ 19.95 kit

Energy Suspension Control Arm Bushers

99151R Red Upper ..................................... 9.95 pr.
99151G Black Upper ................................. 9.95 pr.
99154R Red Lower ..................................... 17.95 pr.
99154G Black Lower ................................. 17.95 pr.
ENKB-1R Lower ....................................... 25.11 kit
ENKB-1B Lower ....................................... 25.11 kit

Energy Suspension Hyperflex Kit
These complete Hyperflex kits include all the bushings for the suspension, sub frame and include a transmission mount. Add G to the part number for black. Add R to part number for red.

Example. 3-18113G is for 68-72 in black.

3-18113_ 1968-72 ........................................ 346.95 kit
3-18111_ 1974-77 ........................................ 265.95 kit
3-18110_ 1978-88 ........................................ 325.95 kit

No volume discount.

UMI A-Arm Bolts
Includes Grade 8 bolts, flat washers and lock nuts. All hardware is zinc coated to prevent corrosion while adding a great look to your installation. Works on UMI & factory control arms.

UMI-4004 1964-72 Upper & Lower ............... 23.95 kit
UMI-4001 1964-72 Upper ............................. 13.95 kit
UMI-4003 1964-72 Lower ............................. 10.95 kit

No volume discount.
### Tubular Control Arm and Forged Spindle Kit

The DSE spindle is 1 1/2 inches taller than the stock Chevelle spindle and provides 2 inches of drop from stock height. The taller spindle height improves handling by modifying the camber curve resulting in a negative camber gain during suspension compression. The stock steering arms mount in the optimal location to minimize bump steer. Detroit Speed’s tubular upper control arms provide increased strength and additional positive caster. DSE’s lower tubular control arms feature a robust tubular design with gussets and a cross brace. Uppers and lowers feature five axis laser cut tube ends and ball joint pockets for a precise fit.

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Year</th>
<th>Description</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>DSE030104</td>
<td>1964-66 All</td>
<td>1775.99 kit</td>
<td></td>
</tr>
<tr>
<td>DSE030105</td>
<td>1967-72 All</td>
<td>1775.99 kit</td>
<td></td>
</tr>
</tbody>
</table>

Installation should be followed by a professional alignment. When using stock disc brakes, the stock caliper brackets will have to be notched out slightly to fit the DSE spindles. Ships Oversized. Not eligible for free shipping. No volume discount.

### DSE Camber/Caster Kit

This kit allows you to adjust camber easily with our one-piece slotted camber shims. Each shim is machined from 6061 aluminum and is then anodized black for durability. Includes four 1/16” shims, four 1/8” shims and two 1/4” shims.

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Year</th>
<th>Description</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>DSE031714</td>
<td>1964-72</td>
<td>94.99 kit</td>
<td></td>
</tr>
<tr>
<td>DSE031715</td>
<td>1973-77</td>
<td>94.99 kit</td>
<td></td>
</tr>
</tbody>
</table>

### UMI Upper & Lower Tubular A-Arms

Improve the street and track performance of your A-body and achieve that precise Pro-Touring feel by adding a set of fabricated tubular A-Arms. The stock geometry lower a-arms, which work with most popular springs and coil-overs, feature tough tubular construction with greaseable polyurethane bushings for precise handling and smooth suspension motion. Optional Delrin® bushings offer additional precision and decreased friction. The ball joint mount is angled slightly from stock to permit usage with lowered vehicles and the design offers additional wheel clearance.

The tubular upper a-arms feature Delrin® bushings as well as billet chromoly cross shafts. The relocated ball joint mounting pad increases caster, steering feel and stability without excessive shims and can be loaded with ½” taller upper ball joints to improve camber performance.

The ultra tough red or black powder coat finish guarantees your performance parts stay beautiful on your street car, drag car, autocrosser camber performance.

Increase caster, steering feel and stability without excessive shims and can be loaded with ½” taller upper ball joints.

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Year</th>
<th>Description</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>UMI-403133-3</td>
<td>1964-72</td>
<td>Tubular Upper Adjustable Standard Ball Joint</td>
<td>599.95 pr.</td>
</tr>
<tr>
<td>UMI-403133-1</td>
<td>1964-72</td>
<td>Tubular Upper Adjustable .5” Taller Ball Joint</td>
<td>549.95 pr.</td>
</tr>
<tr>
<td>UMI-403133-2</td>
<td>1964-72</td>
<td>Tubular Upper Adjustable .5” Taller Ball Joint</td>
<td>499.95 pr.</td>
</tr>
<tr>
<td>UMI-403133-R</td>
<td>1964-72</td>
<td>Tubular Upper Poly Bushings Standard Ball Joint</td>
<td>599.95 pr.</td>
</tr>
</tbody>
</table>

### Coiler Conversion Brackets

UMI offers a variety of coiler conversion brackets. These brackets are designed to fix camber angle problems caused from using drop spindles or drop coils. This set is for the budget minded guy looking to install a set of upper and lower tubular arms with out breaking the bank.

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Year</th>
<th>Description</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>UMI-4054</td>
<td>1964-72</td>
<td>Front Coiler Conversion Brackets, Weld In</td>
<td>199.95 kit</td>
</tr>
</tbody>
</table>

No Volume Discount. Not eligible for free shipping.

ORDER NOW! Shop Online @ SS396.COM or Call 866-358-2277

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**SUSPENSION**

**TUBULAR CONTROL ARMS**

---

**Economy Tubular Control Arms. Upper/Lower, Black Set**

Economy upper and lower control arms come complete with ball joints and cross shafts and sway bar endlinks. Improve your front suspension with increased caster built into the arm. Arms are made from large diameter DOM tubing. These specially made arms are designed to fix camber angle problems caused from using drop spindles or drop coils. This set is for the budget minded guy looking to install a set of upper and lower tubular arms with out breaking the bank.

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Year</th>
<th>Description</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>ECA6472-KIT</td>
<td>1964-72</td>
<td>Tubular Upper &amp; Lower Control Arms</td>
<td>415.92 kit</td>
</tr>
</tbody>
</table>
SUSPENSION

FRONT SWAY BARS & RELATED

OEM Front Sway Bar Kit
Eliminate poor handling by installing one of these sway bars!
It includes sway bar, brackets, bushings and end links to replace your old, small bar.

- **DAA-324**: 1964-72 1 1/4" Kit .................................................. 14.95 kit
- **DAA-525**: 1964-72 1 1/8" Kit .................................................. 17.95 kit
- **DAA-955**: 1 1/8" Sway Bar only ................................................. 129.95 ea.
- **DAA-8A**: 1 1/4" Sway Bar only ................................................. 159.95 ea.
- **DAA-898**: 1978-88 1 1/8" Kit .................................................. 149.95 ea.


1964 – 1972 Energy Suspension Sway Bar Kits
Do you want to find an easy way to improve poor handling? This complete Chevelle sway bar kit allows you to lose that small diameter front sway bar and replace it with a large diameter sway bar and all of the necessary components in one shot!

- **ENG-6472-118-KITB**: 1 1/8" Black Bushings .................................................. 144.37 kit
- **ENG-6472-114-KITR**: 1 1/4" Red Bushings .................................................. 169.87 kit
- **ENG-6472-114-KITB**: 1 1/4" Black Bushings .................................................. 169.87 kit
- **ENG-6472-114-KITR**: 1 1/4" Red Bushings .................................................. 169.87 kit


UMI Solid Sway Bars
UMI Performance solid sway bars are designed to reduce body roll, understeer and increase cornering capabilities resulting in a more balanced suspension. The 1.250" front sway bar is 400% more rigid than the factory 7/8" front sway bar and comes complete with new Energy Suspension end links and greaseable sway bar bushings. The rear sway bar is 1" solid and is supplied with new grade 8 mounting hardware.

- **UMI-4035-R**: 1964-72 Red Front Only .................................................. 199.95 kit
- **UMI-4035-B**: 1964-72 Black Front Only .................................................. 199.95 kit
- **UMI-403534-R**: 1964-72 Red Front & Rear .................................................. 359.95 kit
- **UMI-403534-B**: 1964-72 Black Front & Rear .................................................. 359.95 kit


Sway Bar Bushings
OEM rubber bushings.

- **DMG-647**: 1964-67 SB .................................................. 12.95 pr.
- **DMG-657**: 1965-68 BB .................................................. 12.95 pr.
- **DMG-681**: 1968-72 SB .................................................. 11.95 pr.
- **DMG-683**: 1968-72 1 1/16 .................................................. 11.95 pr.
- **MK5248**: 1968-72 1.25 .................................................. 13.95 pr.
- **DMG-1516**: 1978-88 1 1/16 w/ Tabs On Bracket .................................................. 15.95 pr.
- **DMG-1116**: 1978-88 1 1/16 w/ Tabs On Bracket .................................................. 15.95 pr.
- **DMG-118**: 1978-88 1 1/8 w/o Tabs On Bracket .................................................. 17.95 pr.
- **DMG-1316**: 1978-88 1 1/8 w/o Tabs On Bracket .................................................. 12.95 pr.

Sway Bar Brackets
Correct mounting bracket for stock front sway bar.

- **DBB-157**: 1964-72 1 1/16 .................................................. 7.95 ea.
- **BAR-1295**: Correct Bolt .................................................. 0.75 ea.
- **MK52-KIT**: 1964-72 Brackets/Bushings 1 1/4" (For use with 1.25 bar only) .................................................. 22.95 kit

DSE Tubular Front Sway Bar Kit
DSE’s tubular 1 3/8 inch front sway bar kit is designed to address the shortcomings of the small factory A body sway bar. Includes greaseable polyurethane bushings, mounts and end links giving you dramatic improvement over your stock suspension and even better results when you combine this sway bar kit with other DSE suspension components.

- **DSE031402**: 1964-72 1 3/8 Tubular .................................................. 260.99 kit
- **DSE031406**: 1973-77 1 3/8 Tubular .................................................. 260.99 kit
- **DSE031408**: 1978-88 1 3/8 Tubular Includes Braces .................................................. 360.99 kit

On 1964-67 models, the existing sway bar mounting bracket holes will need to be drilled and tapped to 3/8". No Volume Discount. Ships Oversize 2. Not eligible for free shipping.

DSE Splined Front Sway Bar Kit
DSE’s tubular 1 3/8 inch front sway bar kit is designed to address the shortcomings of the small factory A body sway bar. Includes greaseable polyurethane bushings, mounts and end links giving you dramatic improvement over your stock suspension and even better results when you combine this sway bar kit with other DSE suspension components.

- **DSE031404**: 1964-72 1 1/2 Splined .................................................. 863.99 kit

On 1964-67 models, the existing sway bar mounting bracket holes will need to be drilled and tapped to 3/8". No Volume Discount. Ships Oversize 2. Not eligible for free shipping.

ORDER NOW! Shop Online @ SS396.COM or Call 866-358-2277
## BODY BUSHINGS & CHASSIS BRACE

### Body Mounting Kits

Complete with everything you need to mount your body to the frame including correct rubber bushings with steel inserts and factory style OEM flanged head frame bolts with washers.

```
**Example. 3-4111G** is for 65-67 G-body in black.
**Add R to part number for red.**
**Add G to the part number for black.**
```

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Description</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>3-4141</td>
<td>1978-88 G-Body</td>
<td>$169.95</td>
</tr>
<tr>
<td>3-4170</td>
<td>1968-72 Coupe W/Hardware</td>
<td>$147.95</td>
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<tr>
<td>3-4114</td>
<td>1968-72 Convertible</td>
<td>$90.95</td>
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<tr>
<td>3-4115</td>
<td>1968-72 Coupe</td>
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<td>3-4112</td>
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<tr>
<td>3-4111</td>
<td>1965-67 Coupe</td>
<td>$112.95</td>
</tr>
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<td>3-4127</td>
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<tr>
<td>3-4128</td>
<td>1964 Coupe</td>
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<td>3-4113</td>
<td>1968-72 El Camino</td>
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<td>3-4170</td>
<td>1968-72 Coupe W/Hardware</td>
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<tr>
<td>3-4141</td>
<td>1978-88 G-Body</td>
<td>$169.95</td>
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### Radiator Support Bushing

Complete kit with all bushings and hardware for mounting radiator support to car.

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Description</th>
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<tbody>
<tr>
<td>DCC-0521</td>
<td>1965-67 All</td>
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<td>DCC-0522</td>
<td>1968-72 All</td>
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<tr>
<td>DCC-0523</td>
<td>1973-77 All</td>
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### Body Bolt Kits

Correct black flanged head bolts and washers.

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Description</th>
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</tr>
</thead>
<tbody>
<tr>
<td>BHP-1643</td>
<td>1964-67 Coupe/El Camino</td>
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<tr>
<td>BHP-1645</td>
<td>1964-67 Convertible</td>
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<td>BHP-0516</td>
<td>1968-72 Coupe/El Camino</td>
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<tr>
<td>BHP-0517</td>
<td>1968-72 Convertible</td>
<td>$23.95</td>
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### Body to Frame Repair

Complete kit of 14 large washers with the correct size hole for body bushings. Once welded in, these repair washers will provide your rusty old frame with the correct size hole.

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Description</th>
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<tbody>
<tr>
<td>RFR-21159</td>
<td>1964-72 All</td>
<td>$36.95</td>
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### UMI Performance Rear Chassis Brace

This brace ties the two sides of the frame together between the shock towers over the rear axle.

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Description</th>
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<tr>
<td>UMI-4059-R</td>
<td>1964-67 Red</td>
<td>$129.95</td>
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<tr>
<td>UMI-4059-B</td>
<td>1964-67 Black</td>
<td>$129.95</td>
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</table>

### UMI-4058 Body Bushing

UMI-4058-B 1968-72 Red ...........................................................................................................................................$129.95 ea.
UMI-4059-B 1965-67 Red ...........................................................................................................................................$129.95 ea.
UMI-4059-R 1964-67 Black .........................................................................................................................................$129.95 ea.

**Note:** Hardware not included.

---

**ORDER NOW!** Shop Online @ SS396.COM or Call 866-358-2277
CONTROL ARMS & RELATED

UMI Performance Rear Control Arms

UMI's direct replacement lower control arms are designed to improve traction by replacing worn out factory bushings and weak stamped material. UMI offers a large variety of rear control arms designed for virtually any application. All control arms feature reinforced sway bar holes and are supplied with polyurethane bushings or Teflon® lined rod ends. Roto-Joints, which offer a good compromise between firm polyurethane bushings, soft rubber bushing, and spherical rod ends are also available.

The upper control arms are direct replacements to minimize bushings, soft rubber bushings and spherical rod ends are also available. They feature TIG and MIG welded construction and are assembled with polyurethane bushings, spherical rod ends or Roto-Joints.

Insert color choice in _.

R = Red  B = Black

1964-67
UMI-401518_ Tubular Rear ........... 289.95 kit
UMI-401526_ Tubular Rear, Adjustable Uppers 399.95 kit
UMI-402126_ Boxed Rear, Adjustable Uppers 529.95 kit
UMI-401519_ Tubular Rear, On-Car Adjustable Uppers 399.95 kit
UMI-402118_ Tubular Upper, Box Lower 429.95 kit
UMI-402119_ Boxed Rear, On-Car Adjustable Uppers 539.95 kit
UMI-402418_ Non-Adjustable Upper Poly F/R 339.95 kit
UMI-401419_ Adjustable Upper & Lower 459.95 kit
UMI-402719_ Double Adjustable Upper & Lower 539.95 kit

1968-72
UMI-401516_ Tubular Rear ........... 289.95 kit
UMI-401525_ Tubular Rear, Adjustable Uppers 399.95 kit
UMI-402125_ Boxed Rear, Adjustable Uppers 539.95 kit
UMI-402416_ Non-Adjustable Upper Poly F/R 339.95 kit
UMI-401517_ Tubular Rear, On-Car Adjustable Uppers 399.95 kit
UMI-402116_ Tubular Upper, Box Lower 429.95 kit
UMI-402117_ Boxed Rear, On-Car Adjustable Uppers 539.95 kit
UMI-401417_ Adjustable Upper & Lower 459.95 kit
UMI-402717_ Double Adjustable Upper & Lower 539.95 kit

UMI Performance Rear Control Arms

UMI Lower Control Lift Bars

The UMI rear lift bars replace the factory rear control arms adding traction while not changing vehicle ride height. Lift bars work with axle torque to load the chassis of the car, forcing the rear wheels downward pushing the tires into the ground resulting in harder launches and improved 60-foot times. The UMI lift bars are designed to improve traction and reduce unwanted wheel hop. Lift bars feature greaseable polyurethane bushings which are designed to reduce bushing deflection while being street able. Lift bar kit features the correct provisions for adding a stock or aftermarket sway bar, the sway bar holes are placed in the correct pattern to maintain the sway bar level with the rear end while the lift bar is in the lowest hole. The rear mounting brackets feature three settings that allow the lift bar to be lowered 2, 2 1/4, or 3 1/4.

UMI-4022-R 1964-72 Bolt in Red 399.95 kit
UMI-4022-B 1964-72 Bolt in Black 399.95 kit
UMI-4020-R 1964-72 Weld in Red 379.95 kit
UMI-4020-B 1964-72 Weld in Black 379.95 kit
No volume discount.

UMI Lower Control Arm Relocation Kits

Wheel hop or traction issues? We have the solution! Optimize your Chevelle’s instant center and improve forward traction by lowering the rear of the lower control arm 2, 2 1/4 or 3 1/4. These brackets are CAD designed to accommodate factory lower control arms as well as all popular aftermarket styles. Robust flanges inside the brackets add reinforcement and ensure factory bushings bolt right in. Brackets installed can provide an average 0.10 second (or better) 60-foot reduction and an overall improvement in launch consistency. Brackets are constructed of 3/16 mild steel and CNC laser cut for precision tolerances. Relocation brackets are designed to work on both lowered and non-lowered vehicles and feature multiple settings to optimize vehicle handling and traction.

UMI-4012-R 1964-72 Bolt in Red 149.95 kit
UMI-4012-B 1964-72 Bolt in Black 149.95 kit
UMI-4010 1964-72 Weld in Red 79.95 kit
No volume discount.

ORDER NOW! Shop Online @ SS396.COM or Call 866-358-2277
# SUSPENSION

## UMI Pro-Touring Rear Suspension Kit
UMI's new pro-touring kit features all of our top of the line Pro-Tour style components in one convenient package. The GM A-Body lower control arms are loaded with Roto-Joints on each end and feature TIG welded sway bar sleeves along with the awesome articulation of the double Roto-UMI's. The upper arms have Roto-Joints on one end and are fully adjustable to set pinion angle and lateral location. Our new 2999 Roto-Joint axle housing bushing completes the package and ensures bind-free articulation. This 8 Roto-Joint package is the ultimate combination of street comfort and race winning capability. For Pro-Tour cars that see highway use, this kit is like having rod end suspension that just happens to be comfortable. 100% manufactured with pride in Philipsburg, PA - USA.

Insert color choice in ___.
- R = Red
- B = Black

<table>
<thead>
<tr>
<th>UMI-ABRB24-__</th>
<th>1964-67 All</th>
<th>789.95 kit</th>
</tr>
</thead>
<tbody>
<tr>
<td>UMI-ABRB24-__</td>
<td>1965-72 All</td>
<td>789.95 kit</td>
</tr>
</tbody>
</table>

## Rear Sway Bar
Correct size original rear sway bar for F41. Add our mounting kit with OEM bolts, nuts and GM style shims.

- NJ-394 1964-72 All Sway Bar ................................ 134.95 ea.
- NJ-394K 1964-72 All w/ Hardware.......................... 129.12 kit
- NPX-911 1964-72 All Hardware Kit.......................... 16.95 kit
- DSK-696 1978-BB 1" Kit ...................................... 149.95 ea.


## UMI Control Arm Hardware
Replacement hardware and bushings for your UMI control arms.

<table>
<thead>
<tr>
<th>UMI-4002 1964-72</th>
<th>Rear Control Arm Bolts Factory Upgrade Set of 8</th>
<th>25.95 kit</th>
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<tbody>
<tr>
<td>UMI-4004 1964-72</td>
<td>Front Control Arm Bolts w/ Aftermarket Arms Set of 8</td>
<td>23.95 kit</td>
</tr>
<tr>
<td>UMI-4001 1964-72</td>
<td>Rear Control Arm Bolts Factory Upgrade Set of 4</td>
<td>13.95 kit</td>
</tr>
<tr>
<td>UMI-4003 1964-72</td>
<td>Rear Control Arm Bolts Upper Set of 4</td>
<td>10.95 kit</td>
</tr>
<tr>
<td>UMI-3000-R 1965-72</td>
<td>Rear End Housing Bushing Red Poly w/ Shell</td>
<td>39.95 pr.</td>
</tr>
<tr>
<td>UMI-3000-B 1965-72</td>
<td>Rear End Housing Bushing Black Poly w/ Shell</td>
<td>39.95 pr.</td>
</tr>
<tr>
<td>UMI-2999 1965-72</td>
<td>Rear End Housing Bushing Roto Joint</td>
<td>159.95 pr.</td>
</tr>
</tbody>
</table>

No volume discount.

## UMI Trailing Arm Reinforcements/Frame Braces
Trailing arm mount braces are designed to reinforce the upper and lower front control arm mounts on your classic Chevelle. The more power your ride makes the better chance of bending or breaking the rear control arm mounts. These tubular reinforcements tie the upper and lower control arm mounts together for added strength and driving performance. Control arm braces are manufactured from DOM steel, TIG welded and feature adjustment for a perfect fit on all Chevelles. Kit includes new longer Grade 8 hardware, nuts and washers.

<table>
<thead>
<tr>
<th>UMI-4029-R 1964-67</th>
<th>129.95 pr.</th>
</tr>
</thead>
<tbody>
<tr>
<td>UMI-4028-R 1968-72</td>
<td>129.95 pr.</td>
</tr>
<tr>
<td>UMI-4028-B 1968-72</td>
<td>129.95 pr.</td>
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</table>

## UMI Control Arm Bolts

<table>
<thead>
<tr>
<th>UMI-4004</th>
<th>1964-72 Rear Control Arm Bolts Factory Upgrade Set of 4</th>
<th>25.95 kit</th>
</tr>
</thead>
<tbody>
<tr>
<td>UMI-4004</td>
<td>1964-72 Front Control Arm Bolts w/ Aftermarket Arms Set of 4</td>
<td>23.95 kit</td>
</tr>
<tr>
<td>UMI-4001</td>
<td>1964-72 Rear Control Arm Bolts Factory Upgrade Set of 2</td>
<td>13.95 kit</td>
</tr>
<tr>
<td>UMI-4003</td>
<td>1964-72 Rear Control Arm Bolts Upper Set of 2</td>
<td>10.95 kit</td>
</tr>
<tr>
<td>UMI-3000-R</td>
<td>1965-72 Rear End Housing Bushing Red Poly w/ Shell</td>
<td>39.95 pr.</td>
</tr>
<tr>
<td>UMI-3000-B</td>
<td>1965-72 Rear End Housing Bushing Black Poly w/ Shell</td>
<td>39.95 pr.</td>
</tr>
<tr>
<td>UMI-2999</td>
<td>1965-72 Rear End Housing Bushing Roto Joint</td>
<td>159.95 pr.</td>
</tr>
</tbody>
</table>

No volume discount.

## Sway Bar Washers
Correct washers used on the nut side so that the nuts do not dig into the arms.

<table>
<thead>
<tr>
<th>UMI-4028</th>
<th>1964-67 All</th>
<th>129.95 pr.</th>
</tr>
</thead>
<tbody>
<tr>
<td>UMI-4029</td>
<td>1964-72 Black</td>
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<tr>
<td>UMI-4028</td>
<td>1965-72 Red</td>
<td>129.95 pr.</td>
</tr>
<tr>
<td>UMI-4028</td>
<td>1965-72 Black</td>
<td>129.95 pr.</td>
</tr>
</tbody>
</table>

No volume Discount.
SUSPENSION

REAR CONTROL ARMS CONT..

Rear Upper Control Arms
New OEM rear upper control arms complete with original GM rubber bushings. Buy the pair and save!

- **DCA-640K** 1964-67 Upper Pair ................................................... 175.91 kit
- **DCA-680K** 1968-72 Upper Pair .................................................. 159.92 kit
- **DCA-640** 1964-67 Upper .............................................................. 99.95 ea.
- **DCA-680** 1968-72 Upper .............................................................. 99.95 ea.
- **BPB-1430** Mounting Bolts ............................................................ 6.95 ea.

No Volume Discount.

Rear Lower Control Arms
These boxed lower arms were originally installed on most SS models and cars with F-41 suspension. All arms feature correct GM rubber bushings and are finished in semi gloss black.

- **NXJ-571** 1964-72 Lower ............................................................. 175.95 pr.
- **BPB-1430** Mounting Bolts .......................................................... 6.95 ea.

No Volume Discount.

Billet Rear Lower Control Arms With Polyurethane Bushings
These new billet lower control arms with polyurethane bushings will help dial in your Chevelle or El Camino’s rear suspension for firmer, more controlled handling over stock components.

- **NXJ-6472** 1964-72 All ............................................................... 359.95 pr.
- **NXJ-7888** 1978-88 All ............................................................... 359.95 pr.

No volume discount. Not eligible for free shipping.

South Side Machine Rear Control Arms
Southside Machine’s focus is directed towards manufacturing quality products that improve traction and reduce wheel hop. Easily bolted on installation requires no modification, making them great for all stock race classes.

- **SSM-1103-E** 1964-67 Upper Control Arms .................................. 199.95 kit
- **SSM-1103-L** 1968-72 Upper Control Arms .................................. 199.95 kit
- **SSM-1312** 1964-72 Lower ........................................................... 249.95 kit
- **SSM-1102** 1978-88 Upper ........................................................... 199.95 kit
- **SSM-1313** 1978-88 Lower ........................................................... 249.95 kit

No Volume Discount.

Rear Frame Cross Member Brackets
Dealer installed on most cars with manual transmissions to provide extra frame strength.

- **DZ-2500** 1964-67 All ................................................................. 79.95 pr.
- **DZ-4500** 1968-72 All ................................................................. 79.95 pr.

Rear Control Arm Bushings
New GM rubber rear control arm bushings.

- **NMX-1600** 1964-72 All ............................................................. 15.95 ea.
- **NMX-1600K** 1964-72 All (8pc) .................................................. 114.95 kit

Does not fit 1964 axle housing.

Control Arm Bolt Rear

- **BPB-1430** All ................................................................. 6.95 ea.

Rear End Bumpers
Correct OEM rubber stop bumpers.

- **NT-1810** 1964-72 All .............................................................. 32.66 kit
- **NT-1810** 1964-72 Upper ............................................................ 13.95 ea.
- **NT-073K** 1964-72 Axle Tube ..................................................... 19.43 pr.
- **NT-073** 1964-72 Axle Tube ....................................................... 12.95 ea.

Rear Axle Weld-On Bump Stop Brackets & Bumpers
If you plan on installing an aftermarket rear axle. You’ll want to pick up a set of these weld-on bump stop brackets & bumpers. Aftermarket axles do not have these bump stops.

- **NTK-6472** 1964-72 Chevelle ...................................................... 59.95 kit
SUSPENSION

REAR SUSPENSION

DSE Tubular Rear Sway Bar Kit
Unlike the factory A body sway bar, DSE's rear sway bar attaches to the rear end housing and to the chassis crossmember as opposed to the stock lower control arm mounted bar. By using the chassis to stabilize the rear axle as opposed to the stock lower control arm, deflection is minimized as the car is placed under a heavy cornering load.

DSE042201 1964-72 All ................................................................. 350.99 kit
DSE042202 1973-77 All ................................................................. 350.99 kit

DSE Rear Speed Kit 1
Detroit Speed and Engineering's rear Speed Kits are designed to make your Chevelle maintain optimum geometry and tire contact through the full range of rear suspension travel. Through the use of DSE's patented Swivel Links, the rear end housing becomes fully articulated, without the use of noisy spherical heim joints. Speed Kit 1 contains:
• Swivel Link Rear Control Arms • DSE Chassis Brace Kit.

DSE041603 1964-67 All ................................................................. 1029.99 kit
DSE041604 1968-72 All ................................................................. 1029.99 kit
Ships in Multiple Oversize Boxes. Not eligible for free shipping. No volume discount.

DSE Rear Speed Kit 2
DSE's Speed Kit 2 includes everything in Speed Kit 1, but also gives you a DSE tubular rear sway bar which attaches to the chassis for a substantial improvement in cornering ability. Speed Kit 2 contains:
• Swivel Link Rear Control Arms • Koni Classic Shock Absorbers
• DSE Chassis Brace Kit • DSE Tubular Rear Sway Bar Kit

DSE041607 1964-66 All ................................................................. 1821.99 kit
DSE041609 1967 All ................................................................. 1821.99 kit
DSE041608 1968-72 All ................................................................. 1821.99 kit
DSE041610 1973-77 All ................................................................. 1690.99 kit
DSE043110 1978-88 All 2 3/7" Axle Tube ................................................... 1682.99 kit
DSE043111 1978-88 All 3" Axle Tube ................................................... 1682.99 kit
Ships in Multiple Oversize Boxes. Not eligible for free shipping. No volume discount.

DSE Rear Speed Kit 3
DSE's Speed Kit 3 is simply the best rear suspension available for a stock frame. This kit includes everything in Speed Kit 1 and Speed Kit 2.

DSE041611 1964-66 w/ Stock Axle ................................................... 2428.99 kit
DSE041621 1964-66 w/ Moser Axle ................................................... 2428.99 kit
DSE041613 1967 w/ Stock Axle ................................................... 2428.99 kit
DSE041623 1967 w/ Moser Axle ................................................... 2428.99 kit
DSE041612 1968-72 w/ Stock Axle ................................................... 2428.99 kit
DSE041622 1968-72 w/ Moser Axle ................................................... 2428.99 kit
DSE043120 1978-88 All 2 3/7" Axle Tube ................................................... 2305.99 kit
DSE043121 1978-88 All 3" Axle Tube ................................................... 2305.99 kit
Ships in Multiple Oversize Boxes. Not eligible for free shipping. No volume discount.

DSE Swivel Link-Kit
DSE’s unique A/G Body rear trailing links incorporate our patented Swivel-Link™ system. These Swivel-Link™ eliminate bind and allows the suspension to fully articulate without the use of noisy spherical rod ends. Swivel-Link™ Rear Links allow for easy pinion angle adjustment for improved traction and lower driveline vibrations.

DSE042106 1973-77 All ................................................................. 904.99 kit
Not eligible for free shipping. No volume discount.

DSE Chassis Brace Kit
DSE's chassis brace kit offers substantial improvements over the original rear chassis braces. By triangulating the rear crossmember, frame rail and upper control arm mount, rear chassis deflection is reduced.

DSE042301 1964-72 All ................................................................. 143.99 pr.
Designed as a bolt in for cars originally equipped with chassis braces, but can be installed on cars without original chassis braces with minimal effort.

ORDER NOW! Shop Online @ SS396.COM or Call 866-358-2277
### SUSPENSION

#### SPRINGS

**DSE Drop Coil Springs**

Give your Chevelle a modern pro touring stance while improving ride and handling with Detroit Speed and Engineering’s new A-body coil springs! These 2 inch dropped springs offer improvement in both ride and handling over soft factory coils.

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<td>Front</td>
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**UMI Performance Springs**

UMI’s springs are designed to add modern handling and a crisp ride while maintaining the factory muscle car appearance. They have a tough, black powder coat finish and UMI proudly manufactures these premium quality springs in the USA.

**Factory Height**

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<td>UMI-4048</td>
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**Lowering Springs**

<table>
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<td>UMI-4052</td>
<td>Front/Rear</td>
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<td>299.95 kit</td>
<td>299.95 kit</td>
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**Coil Spring Insulators**

Correct rubber insulators for rear coil springs with embedded fiber material as original.

<table>
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<tr>
<th>Part Number</th>
<th>Description</th>
<th>1964-66 All Rear</th>
<th>1964-67 All Rear</th>
<th>1964-68 All Front</th>
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<tr>
<td>DSI-205</td>
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**Rear Coil Spring Clamp And Bolts**

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<tr>
<td>DSC-64A</td>
<td>Spring Clamps</td>
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<td>BSB-64A</td>
<td>Spring Clamp Bolts</td>
<td>9.95 pr.</td>
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</tbody>
</table>
### Shocks & Related

#### DSE Front Coilover Kit
Detroit Speed and Engineering's Coilover Conversion Kit allows the latest in coilover spring and shock technology to be bolted to any A-body, bringing handling and ride into the 21st century! Perfect for your stocker or pro-touring Chevelle!

- **DS030306** 1964-72 SB or LS: $780.99 kit
- **DS030307** 1964-72 BB: $780.99 kit

*No Volume Discount.*

#### UMI Performance Shock And Spring Kits
The UMI Performance Chevelle spring and shock kit is designed to provide a huge improvement in handling and control. These kits feature our race quality springs which provide a high performance foundation for your ride. Every component in this kit, as with all UMI products, is Made In USA.

- **UMI-SS203048** 1964-66 Stock Height: $799.95 kit
- **UMI-SS203049** 1968-72 Stock Height: $799.95 kit
- **UMI-SS203052** 1964-66 1" Drop: $799.95 kit
- **UMI-SS203053** 1964-66 2" Drop: $799.95 kit
- **UMI-SS203050** 1967 1" Drop: $799.95 kit
- **UMI-SS203051** 1968-72 2" Drop: $799.95 kit

*Ships Oversize. No Volume Discount.*

#### GM Shock Kit
Complete kit featuring 4 gas charged shocks, correct front & rear hardware, shock gray paint, & 4 shock ID decals.

- **DPX-440** 1964-77 All: $135.62 kit
- **NT-2005** 1964-77 Front Only: $29.95 ea.
- **NT-2201** 1964-77 Rear Only: $29.95 ea.

*No Volume Discount.*

#### DSE Rear Coilover Kit
Detroit Speed and Engineering’s A body coilover conversion kit allows the latest in coilover spring and shock technology to be bolted on to any A Body, bringing your Chevelle’s handling and ride into the 21st century! This package offers extensive ride height adjust-ability and DSE valving.

- **DSE04204** 1964-66 All: $1107.99 kit
- **DSE04206** 1967 All: $1107.99 kit
- **DSE04205** 1968-72 All: $1107.99 kit

*Ships Oversized. Not eligible for free shipping. No Volume Discount.*

### Poly Upper Front Shock Bushings
If you want to upgrade to a more durable upper shock bushing these are the way to go.

- **98101G** 1964-88 All Black: $4.95 pr.
- **98101R** 1964-88 All Red: $4.95 pr.

One pair does one shock. Two required per car.

**ORDER NOW!** Shop Online @ SS396.COM or Call 866-358-2277
Power Steering Conversion Kit

Finally, a complete kit to convert from manual to power steering is available! This kit contains all of the needed parts to convert to the external reservoir power steering system used exclusively on all 1965-68 Chevelle SS 396's! All components available separately. See following pages!

Pump Adjuster Bracket (AAP-5810) ............................... 22.95 ea.
Pump Pulley (ASB-872) .............................................. 189.95 ea.
Cradle Bracket (ADP-61) .......................................... 45.95 ea.
Driver Pulley (ADP-61) ............................................ 44.95 ea.
Return Hose Kit (NPX-16) ...................................... 17.95 ea.
Reservoir Hose (CPX-1580) .................................... 9.95 ea.
Reservoir Canister (1965-67 CPZ-1512, 1968 CPZ-1935) ... 59.95 ea.
Reservoir Cap (CPZ-1510) ........................................... 36.95 ea.
All Hardware (CPZ-1513) ....................................... 22.95 ea.
Total Price of Ordering All Part Individually .................. 553.40

PSKIT-65 1965-66 Power Steering Kit ......................... 476.42 kit
PSKIT-67 1967 Power Steering Kit ............................... 476.38 kit
PSKIT-68 1968 Power Steering Kit ............................... 470.39 kit

*This kit does not include steering box, pitman arm or pulley nut.

Power Steering Pumps

Replacement

Completely rebuilt second design power steering pumps. These pumps will differ in appearance from our originals, but will fit and function the same. No core charge!

NO CORE CHARGE

APS-6000R 1964-68 All BB ................................. 179.95 ea.
APS-6010R 1969 All BB .................................. 99.95 ea.
APS-6011R 1970-72 All ................................. 99.95 ea.

No volume discount

Concourse Series “Banjo” Style

Power Steering Pumps

Brand New GM pumps with correct original style reservoirs. No core charge! Made in the USA!

APS-6088 1964-68 All SB ................................ 179.95 ea.
APS-6094 1965-68 All BB ................................ 189.95 ea.
APS-6153 1969 All SB ................................ 179.95 ea.
APS-6151 1969 All BB ................................ 179.95 ea.
APS-6165 1970-72 All* ................................ 179.95 ea.

*Use with 1970 hose & brackets. No Volume Discounts.

Big Block Power Steering Conversion Kit

1969-72

Are you tired of getting a workout every time you want to turn? Ground Up makes it easy to convert to power steering with this Chevelle power steering conversion kit! We have taken all of the guesswork out of selecting the parts to convert with all in one solution! Includes: OEM Banjo Style Power Steering Pump, Pump Cap, Brackets, Hardware, Pulley, Pulley nut, Pressure Hose, Return Hose.

PSKIT-69L 1969 BB w/o A/C ......................... 283.68 kit
PSKIT-69LAC 1969 BB w/ A/C ...................... 276.52 kit
PSKIT-70L 1970-72 BB w/o A/C .................... 259.16 kit
PSKIT-70LAC 1970-72 BB w/ A/C .................. 281.24 kit

Note: For use with long water pump only. *This kit is technically correct for 1970-1972 but can be used on any 1964-1972 Chevrolet with a big block and a long water pump.

OE Power Steering Pump Cap

Reproduction metal cap.

APC-42 1964-77 All ........................................... 19.95 ea.

Power Steering Hose Retaining Clip

Correct clip for retaining hose to steering box.

ASC-128 All V-8 .................................................. 12.95 ea.

ORDER NOW! Shop Online @ SS396.COM or Call 866-358-2277
POWER STEERING PUMP PULLEYS

1965-68 396 Driver Pulley
Reproduction of the 1965-68 SS396 only power steering driver pulley. Fits inside crank pulley.
ADP-61 1965-68 BB Driver .................. 44.95 ea.

Power Steering Pump Pulleys
Reproduction power steering pulleys.
ASP-3847 1965-68 1 Groove SHP ............ 155.95 ea.
ASP-509 1962-72 1 Groove .................. 36.95 ea.
ASP-107 1969-72 2 Groove w/ AC ........... 42.95 ea.
ASP-1395 1969-72 1 Groove SHP ............ 49.95 ea.
23-28 Pulley Nut .................................. 3.95 ea.

Billet Power Steering Pulleys
These show quality billet power steering pulleys will set your show car apart from the crowd. Made of high quality aircraft aluminum.
GCS-S8848 1 Groove, Satin ..................... 36.99 ea.
GCS-S8848POL 1 Groove, Polished .......... 41.99 ea.
GCS-S8948 1 Groove, Chrome ................. 24.99 ea.
GCS-S8847 2 Groove, Satin .................... 41.99 ea.
GCS-S8847POL 2 Groove, Polished .......... 47.99 ea.
GCS-S8947 2 Groove, Chrome ................. 29.95 ea.

Power Steering Hardware Kits
Our kits feature all correct hardware to attach power steering brackets to engine. A MUST!
CPZ-1513 1965-68 SS 396 .................... 22.95 kit
BSB-695B 1969-72 All SB .................... 9.95 kit
BSB-1969 1969 All BB ....................... 14.95 kit
BSB-1970 1970-72 All BB ..................... 12.95 kit

POWER STEERING BRACKETS

1969-72 Small Block Power Steering Bracket Kit
Complete kit with all three brackets.
ASB-9KIT 1969-72 SB ......................... 88.07 kit

Power Steering Brackets
Original style reproduction and original GM brackets
ASB-383

1970-72 Big Block Power Steering Bracket Kit
Complete kit with cradle, adjustment brackets and hardware.
ASB-7KIT 1970-72 All BB ..................... 63.77 kit

Will work on most BB engines with long pump. May need some modification.

23-28

1969-72 All BB Cradle ................... 25.95 ea.
ASB-874

1969-72 SB Adjuster ....................... 35.95 ea.
ASB-8072

1964-68 all SB (cradle) ................. 38.95 ea.
AAP-5910

1965-68 All BB (cradle) ................. 45.95 ea.
AAP-5810

AAB-2610

AAP-872

AAB-2610

AAP-2610

AAP-872

AAP-5910

AAP-872

AAP-5810

AAP-5910

* will not work with headers

ORDER NOW! Shop Online @ SS396.COM or Call 866-358-2277
**POWER STEERING HOSES**

**Power Steering OEM High Pressure Hose**
New correctly bent OEM high pressure hoses with correct fittings.

### Made In The USA

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Description</th>
<th>Price</th>
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<tbody>
<tr>
<td>ASB-931</td>
<td>1969-72 All BB (adjuster)</td>
<td>24.95 ea.</td>
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</table>

**ASB-422**
1969-74 All BB Cradle .......... ......... 32.95 ea.

**ASB-931**
1969-72 All BB (adjuster) ............. 24.95 ea.

**Power Steering Hose Kits**
This kit comes with OEM high pressure hose, low pressure return tube, hose and correct clamps. Made in USA!

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Description</th>
<th>Price</th>
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<tr>
<td>ARK-64A</td>
<td>1964-68 All BB</td>
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<td>ARK-65B</td>
<td>1965-67 SS 396</td>
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<td>1968 SS 396</td>
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<td>ARK-69B</td>
<td>1969 All BB</td>
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<td>ARK-70A</td>
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<tr>
<td>ARK-70B</td>
<td>1970-72 All BB</td>
<td>39.51 kit</td>
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</table>

**Power Steering Return Hose**
Complete with correct pre bent flared tube, OEM hose and correct clamps.

- **NPX-16** 1964-72 All V-8 .......... ......... 17.95 kit
- **CPS-038** OEM Return Hose .......... ......... 2.95 per/ft.
- **CPN-512** OEM Clamps Screw Type .......... ......... 1.95 ea.

**DSE Power Steering Hose Kit**
Includes fittings to convert your steering gear to -6 AN fittings. High quality stainless steel hoses are Teflon lined to handle the high pressure demands of the steering system. The hoses come with pre-crimped stainless steel fittings to attach to the -6 AN fittings at the steering gear. Each kit includes 30 inches of hose length that can be routed and cut to length at the pump end.

- **DSE091202** 1964-72 ..................... 169.99 kit

**POWER STEERING RESERVOIR**

**External Reservoir Canister**
New correct large mouth external canister for your 1965-68 SS 396 with factory power steering!

- **CPZ-1512** 1965-67 Can .......... ......... 59.95 ea.

**CPZ-1510**

**External Reservoir Canister Cap**
Correct metal cap for reservoir canister.

- **CPZ-1510** 1965-68 Cap .......... ......... 36.95 ea.

**External Reservoir Brackets**
Correct brackets for holding the external reservoir to the inner fender.


**External Reservoir Hose**
Correct hose that connects pump to canister.


**Steering Box Bolt**
Complete with correct thick washer and bolt.

- **BSB-759** 1964-72 All .......... ......... 5.95 ea.

ORDER NOW! Shop Online @ SS396.COM or Call 866-358-2277
Power Steering Gear Box Kit
Add one of these awesome “close ratio” gear boxes to your conversion or on its own. These boxes are re-manufactured GM units and will add the ultimate handling to your ride. Our kit comes with steering box, steering coupler (rag joint)and correct attaching bolts. Choose from fast ratio or super fast ratio! Fits all 1964-72 Chevelle & El Camino! No core charge!

<table>
<thead>
<tr>
<th>Model</th>
<th>Ratio</th>
<th>Price</th>
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<tr>
<td>ARC-12A</td>
<td>3 - 3.5 Fast</td>
<td>278.20 kit</td>
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<tr>
<td>ARC-12B</td>
<td>2.5 Super Fast</td>
<td>302.24 kit</td>
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</table>

No volume discount. Ships UPS Oversized.
Not eligible for free shipping.

Manual Steering Gear Box Kits
Add one of these newly rebuilt correct style standard ratio manual steering gearbox, including the correct steering coupler/rag joint and steering box mounting bolts. These boxes are re-manufactured GM units. Our kits come complete with the box, rag joint and mounting bolts to the chassis. No core charge!

<table>
<thead>
<tr>
<th>Model</th>
<th>Ratio</th>
<th>Price</th>
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<tbody>
<tr>
<td>ARC-12A</td>
<td>1964-69 Standard</td>
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<td>ARC-12B</td>
<td>1970-72 Standard</td>
<td>321.98 kit</td>
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<tr>
<td>ARC-12SF</td>
<td>1964-72 Super Fast</td>
<td>339.98 kit</td>
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No volume discount. Not eligible for free shipping.

Manual Gear Boxes
Complete re-manufactured original Saginaw assemblies.
No core charge

<table>
<thead>
<tr>
<th>Model</th>
<th>Date</th>
<th>Price</th>
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<tr>
<td>ARC-12A</td>
<td>1964-69 24:1 Standard</td>
<td>289.95 ea.</td>
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<tr>
<td>ARC-12SF</td>
<td>1964-72 16:1 Quick</td>
<td>309.95 ea.</td>
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Use ATE-8869B coupler with ARC-12SF.
No volume discount.

Steering Coupler
Complete joint for connecting column to box. 1964-68 with manual steering features fine spline and 1969-72 with manual steering features coarse spline.

<table>
<thead>
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<th>Model</th>
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<tr>
<td>ATE-8869A</td>
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<td>ATE-8869B</td>
<td>49.95 ea.</td>
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<td>ATE-8871</td>
<td>49.95 ea.</td>
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Steering Coupler Bolt
Correct OEM bolt for coupler.

<table>
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<tbody>
<tr>
<td>ATJ-411</td>
<td>3.95 ea.</td>
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</table>

ORDER NOW! Shop Online @ SS396.COM or Call 866-358-2277
**Flaming River Tilt Steering Column Kits**
Upgrade your old worn out steering column with this convenient Flaming River tilt column kit!

<table>
<thead>
<tr>
<th>Model</th>
<th>Description</th>
<th>Price</th>
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<tbody>
<tr>
<td>FR30009BS</td>
<td>1969-72 Black 1&quot; 48 Spline</td>
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<td>FR30009BS</td>
<td>1969-72 Black 1&quot; 48 Spline</td>
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<td>FR30009BS</td>
<td>1969-72 Black 1&quot; 48 Spline</td>
<td>506.99 ea.</td>
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</table>

*No Volume Discount*

**Flaming River Rack And Pinion Conversion Kits**
The Quick Ratio Rack and Pinion Cradle Systems are a great upgrade. The true fixture welded mounting cradle fits between the frame rails and bolts in place using the original chassis location. The system installs easily using simple hand tools and provides Full Turning Radius with a much more responsive steering system than the original.

**Manual Kits**

<table>
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<tr>
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<td>1964-65 Black</td>
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<td>FR315KTM</td>
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**Power Kits**

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<tr>
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<th>Description</th>
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<tr>
<td>FR330KTM</td>
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<td>FR330KT</td>
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<td>FR315KTBP</td>
<td>1964-65 Black</td>
<td>211.99 kit</td>
</tr>
<tr>
<td>FR315KTNC</td>
<td>1964-65 Black</td>
<td>149.99 kit</td>
</tr>
</tbody>
</table>

*No Volume Discount*

**Detroit Speed Rag Joint For 600 Steering Gear**
Detroit Speed replacement rag joint with 3/4 in. -30 spline coupling to be used with the DSE 600 series steering gear and your stock 1964-1972 Chevelle column. It comes complete with a clinch bolt.

<table>
<thead>
<tr>
<th>Model</th>
<th>Description</th>
<th>Price</th>
</tr>
</thead>
</table>

No volume discount. Not eligible for free shipping

**Detroit Speed Power Steering Hose Kit For 600 Steering Gear**
This Detroit Speed and Engineering power steering hose kit includes fittings to convert your steering gear to -6 AN fittings. High quality stainless steel hoses are Teflon lined to handle the high pressure demands of the steering system. The hoses come with pre-crimped stainless steel fittings to attach to the -6 AN fittings at the steering gear. Each kit includes 30 inches of hose length that can be routed and cut to length at the pump end.

<table>
<thead>
<tr>
<th>Model</th>
<th>Description</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>DSE091202</td>
<td>1964-67</td>
<td>169.99 kit</td>
</tr>
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</table>

Ships Oversize. No Volume Discount.